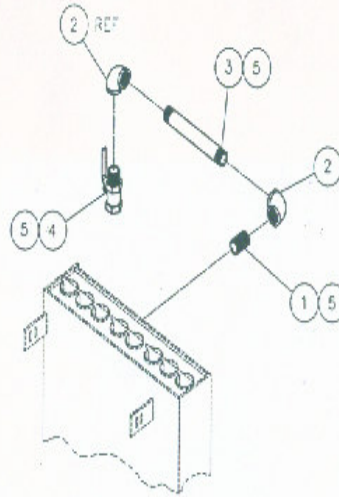
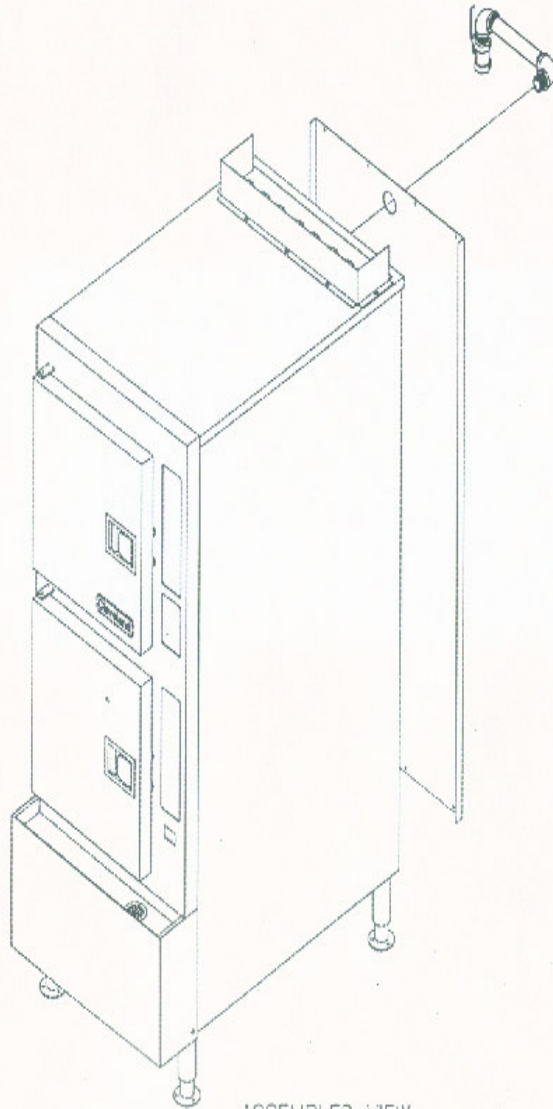


INSTRUCTIONS:

1. REMOVE PIPE PLUG FROM THE GENERATOR THROUGH THE HOLE IN THE BACK PANEL.
2. INSTALL PARTS AS SHOWN - FOR RIGHT HAND PTO ASSEMBLY FACING TO RIGHT SIDE.
3. TEST THE PIPING UNDER STEAM PRESSURE. VALVE MUST BE CLOSED TO PRESSURIZE THE PIPING.
4. REPAIR ANY LEAKS AFTER THE UNIT COOLS DOWN.
5. FOLLOW THE IMK INSTALLATION INSTRUCTIONS FOR PROPER INTERCONNECTION TO THE ADJACENT STEAM EQUIPMENT.
6. RETEST ALL PIPING FOR LEAKS - REPAIR AFTER THE UNIT COOLS DOWN.

LET.	REVISIONS	DATE	BY
-	CONVERTED TO AUTOCAD - NO CHANGES	4-15-00	DS
A	PLUMBING CHANGED FROM 1" TO 3/4"	4-17-00	DS
-	MKS DWG. NO. 107082	-	-
-	FOR EC AC-5670 (44' (CR 00-540)	-	-



ITEM	QTY	PART NO.	DESCRIPTION
5	8/8	-	SEALANT, PIPE DOPE
4	1	C3277	VALVE BALL 3/4, W/LE/TWALE
3	1	14457	NIPPLE, 3/4 x 9, BRASS
2	2	05050	ELBOW, 3/4 x 90, BRASS
1	1	14342	NIPPLE, 3/4 x CLOSE, BRASS

<b>CLEVELAND RANGE INC.</b>			
1325 East 179th St. Cleveland, Ohio 44130-2574			
TOLERANCES <small>(unless as noted)</small>	SCALE	DRAWN BY	APPROVED BY
± .001	1/8"=1"	CS	
ANGULAR ± 1°	TITLE		
	INSTRUCTIONS, PIPING TAKE-OFF KIT		
	S/C P10		107082
AC	DATE	DRAWING NO.	REV.
	4-20-00	C	A

THIS DESIGN DESCRIBES A...  
THIS DRAWING IS NOT TO BE...  
IT AND IS THE PROPERTY OF CLEVELAND RANGE...  
USED WITHOUT THE APPROVAL OF CLEVELAND RANGE.