

PARTLOW 7000-8000, SINGLE PEN PROGRAM FOR KETTLES

STEP	DESCRIPTION	DISPLAY CODE	YOUR SETTING	
			*F	*C
1	INPUT SELECT	inPS	21	20
2	INPUT CORRECTION	iCor	0	
3	OUTPUT 1	Out1	2	
6	OUTPUT 2	Out 2	0	
9	ALARM 1 - THE ALARM POINT IS SELECTED IN THE TUNE MODE	AL1	4	
10	ALARM 2	AL 2	3	
11	DISPLAY SELECT	diSP	2	
12	DECIMAL POSITION	dpos	0	
15	HYSTERESIS FOR CONTROL OUTPUTS	HyCo	1	
16	HYSTEEISIS FOR ALARM OUTPUTS	HyAo	1	
20	SETPOINT UPPER LIMIT	SPul	230	110
21	SETPOINT LOWER LIMIT	SPLL	30	0
22	AUTOMATIC TRANSFER	AtFr	0	
23	PROCESS ROUNDING OF DISPLAY AND RECORDED VALUE	Prnd	0	
24	DISPLAY FILTER FACTOR	dFF	1	
25	PROCESS FILTER FACTOR	PFF	1	
26	PROCESS VALUE OUTPUT RETRANSMISSION (IF POUT = 0 THEN POU AND POL WILL NOT BE DISPLAYED)	Pout	0	
29	CHART RANGE UPPER VALUE	Cru	230	110
30	CHART RANGE LOWER VALUE	CrL	30	0

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STEP	DESCRIPTION	DISPLAY CODE	YOUR SETTING
33	PEN ACTION ON ERROR CONDITION	PAEC	1
34	RELAY A ASSIGNMENT	rLyA	5
35	RELAY B ASSIGNMENT	rLyb	1
36	RELAY C ASSIGNMENT	rLyC	2
37	RELAY D ASSIGNMENT	rLyd	0
50	CHART ROTATION TIME	Crt	24.0
51	CHART OPERATION IN OFF MODE	Coo	0

TUNE MODE

STEP	DESCRIPTION	DISPLAY CODE	YOUR SETTING
3	DEVIATION ALARM 1	dAL1	-10 -4
6	DEVIATION ALARM 2	dAL2	10 4
16	FIRST OUTPUT POSITION	FoP	0

ENABLE MODE

STEP	DESCRIPTION	DISPLAY CODE	YOUR SETTING
1	TEST MODE	EtSt	OFF
2	CALIBRATION MODE	ECAL	OFF
3	PROGRAM MODE	EPro	OFF
4	TUNE MODE	Etun	OFF
5	MANUAL (STBY) MODE	ESby	OFF
7	SETPOINT CHANGE	ESPC	ON