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# Cleveland

## Unistand25

## 25" Equipment Stacking Stand

### Installation Manual - Two SteamCraft® 21CET8 Steamers on a Unistand25

This manual is updated as new information, and models are released. Visit our website for the latest manual.

**MODELS:**

(2) 21CET8  
Unistand25

*For your future reference.*

Model # \_\_\_\_\_

Serial # \_\_\_\_\_



**Read the manual thoroughly. Improper installation, operation or maintenance can cause property damage, injury, or death.**

Part # KE604943-4 Rev A  
April 2024

The Installation of Cleveland Range steamers on this stand should only be performed by Cleveland Range authorized technicians. Read entire installation procedure before beginning.

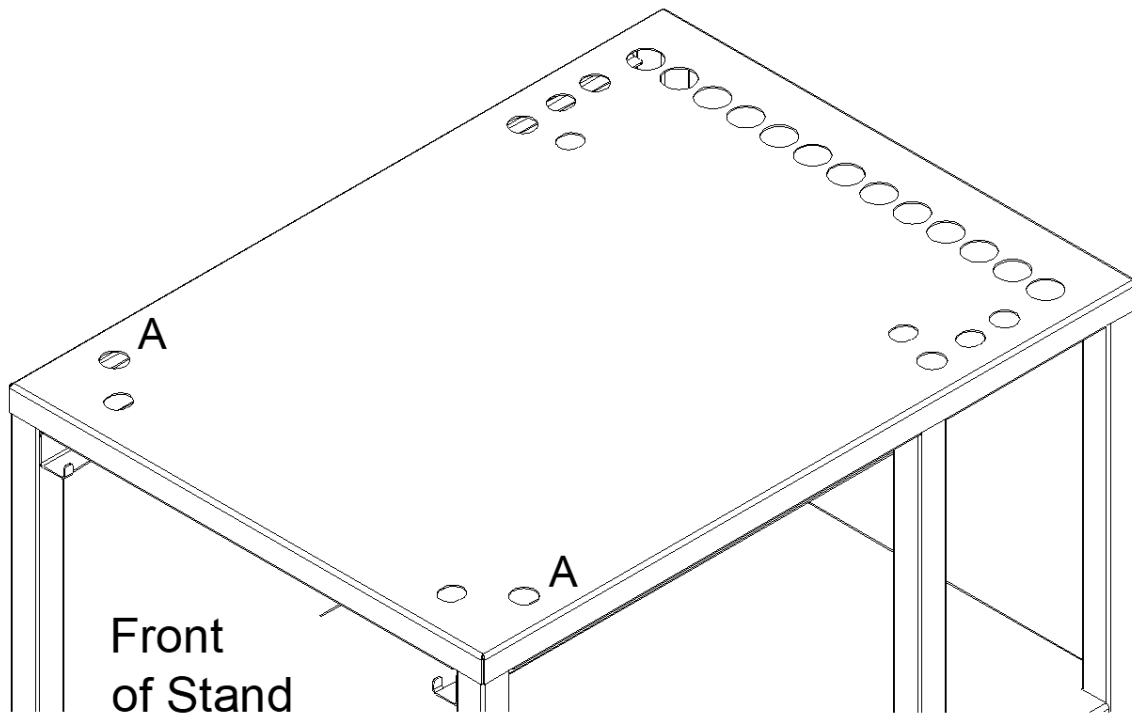
This kit is intended for mounting **(2) SteamCraft® 21CET8 steamers on a Unistand25.**

**SteamCraft® Mounting Kit (P/N KE004292) PARTS LIST**

<b>Item No.</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
2	FA11384	3/8-16 X 1 Hex Bolt SS	4
3	FA31031	Split Lockwasher; 3/8; 18-8 S/S	4
4	23136	Washer; Flat; 3/8ID; 7/8OD; 1/16IN THK SST	4
5	107090	Bracket, Rear Corner, Stacked SteamCraft® 21CET8	2
6	19288	Screw, Hex Head, 1/4-20 x 3/4" Long, Plated	4
7	14665	Nut, Hex, Nylock, 1/4-20, SST	4
8	02579	Bushing, Hex, 1-1/2" NPT x 1-1/4" NPT, Black	1
9	20221	Tee, 1-1/2" NPT, Black	1
10	05239	Elbow, Reducing, 1-1/2" NPT x 1-1/4" NPT, 90°, Black	1
11	110985	Fitting, 1-1/2" NPT (M) x 1-1/2" Hose, Plated	2
12	1109841100	Hose, EPDM, Black, 1-1/2" ID x 2" OD, 11" Long	1
13	102018	Clamp, Hose, Worm Drive, 1-1/2" to 2"	2
14	110817	Elbow, Street, 1/4" NPT, 45°, Brass	1
15	14304	Nipple, 1/4" NPT x Close, Brass, TBE	2
16	110852	Tee, Reducing, 1/2" NPT x 1/4" NPT x 1/2" NPT, Brass	2
17	02623	Bushing, Hex, 1/2" NPT x 1/4" NPT, Brass	2
18	109866	Fitting, Hose Barb, Radius Tip, 1/4" NPT x 1/4" Hose, Brass	4
19	1058501900	Hose, Reinforced, Silicone, 1/4" ID x 9/16" OD, 19" Long	2
20	1073121	Clamp, Hose, Metal Tension Band, 0.60" to 0.73"	4
21	111704	Fitting, 1/2" NPT (M) x 3/4" GHT (M), Brass	2
22	110987	Strainer Washer, Garden Hose	2
23	107219	Plate, Side Support, Stacked SteamCraft® 21CET8	2

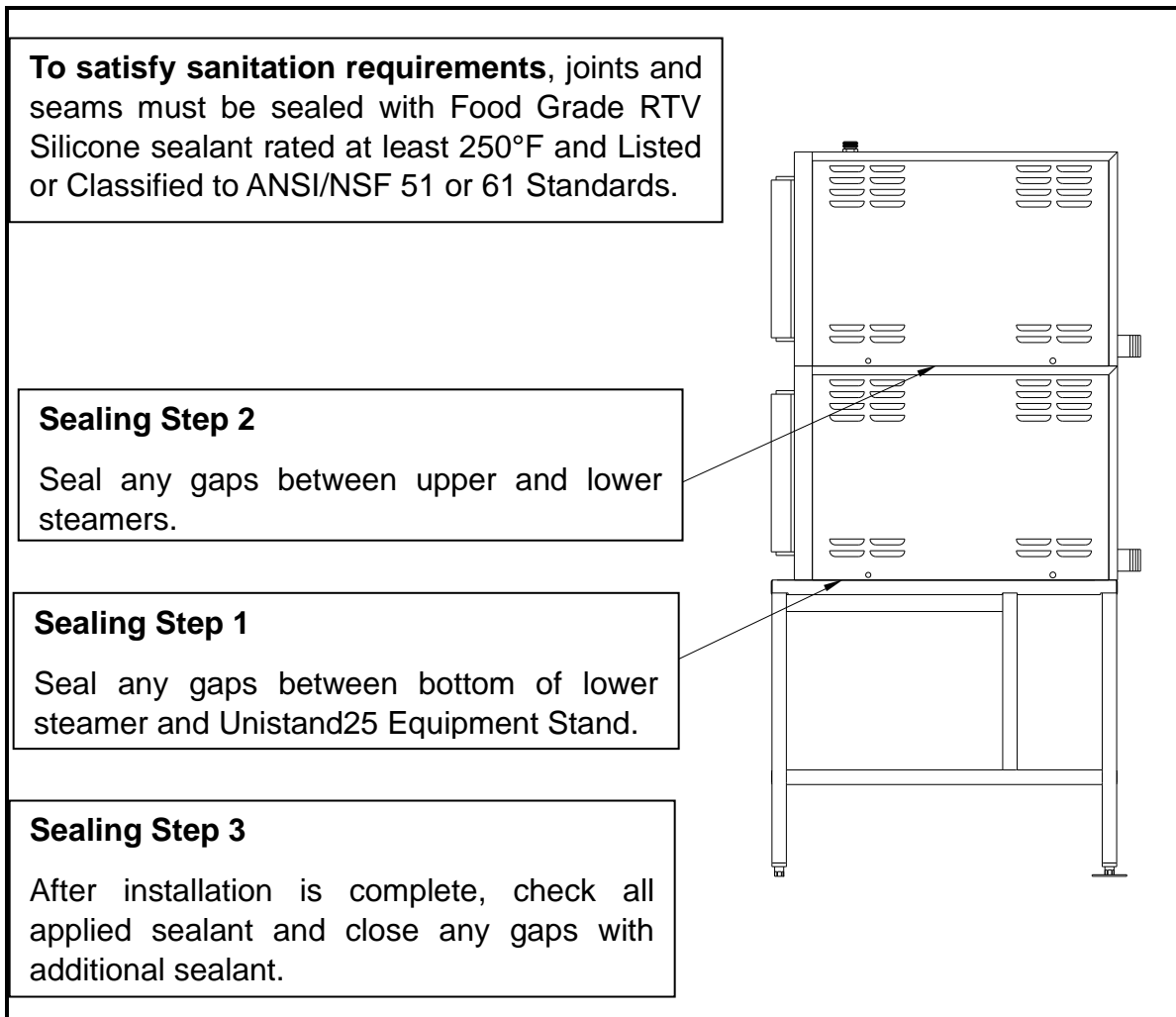
In addition to knowledge of this procedure, installer must be familiar with the instructions supplied with each SteamCraft® Steamer. These instructions are Cleveland Range P/N KE004034-2.

1. Position stand in selected location so that feet with round mounting pads are at the rear. Use adjustable feet to level stand front-to-back and side-to-side.
2. Set lower steamer (has 2" hole in top panel) directly on stand as shown in Figure 4 (4-inch legs provided with steamer are not used when installing SteamCraft® steamers on a stand). Align steamer so that front mounting bolts will come up through holes marked "A" in Figure 1 below.



**Figure 1**  
**SteamCraft® Mounting Holes**

3. Secure lower steamer to stand using 4 sets of bolts and washers provided as shown in Figure 4 (Items 3, 4, and 5) on page 5.
4. Remove right side panel and seal any gaps between steamer and stand with a suitable RTV Sealant (not provided) as shown in Figure 2.
5. Remove side panels from upper steamer (has two descale ports in top panel). Do not screw 4" legs into steamer. Place upper steamer directly on top of lower steamer and align it with lower steamer.
6. Route lower steamer descale hose (Item 6, Figure 4) into upper steamer and attach it to open descale port (Item 7, Figure 4) on upper steamer. Secure with clamp provided.
7. Attach rear corner supports as shown in Figure 4 (Item 8) with four sets of screws and nuts (Items 9 and 10, Figure 4).
8. Seal any gaps between upper and lower steamers with RTV sealant (see Figure 2).

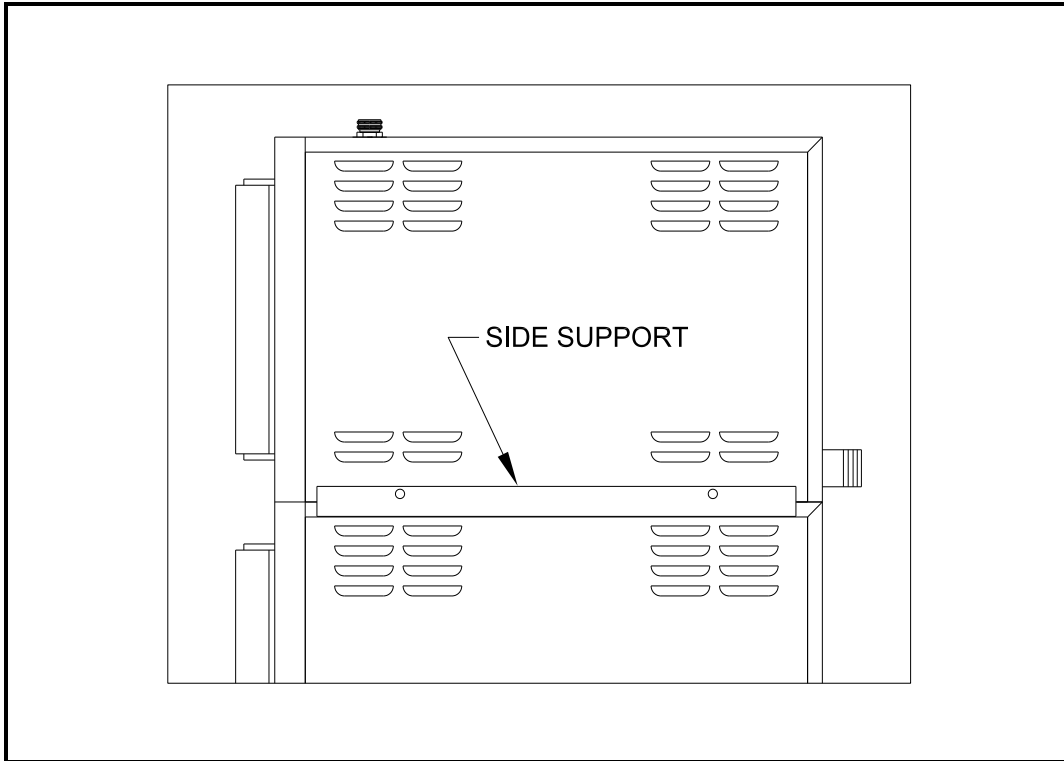


**Figure 2**  
**Sealing Requirements**

9. Attach drain fittings as shown in Figure 4 (Items 11 - 14) on page 5. Use a suitable pipe thread sealant or Teflon tape (not provided) on all threaded connections.
10. Check length of drain hose (Figure 4, Item 15) and shorten if necessary. Place worm drive clamps (Figure 4, Item 16) over hose and push hose onto upper hose fitting. Slightly rotate lower tee and hose fitting counter-clockwise until lower end of hose can start onto fitting. Slide hose fully onto fitting by rotating tee and fitting back to their original vertical position. Secure hose to fittings with worm drive clamps.
11. Attach inlet water trains for reservoir and condenser as shown in Figure 4 (Items 17 – 25). Use a suitable pipe thread sealant or Teflon tape on all NPT threaded connections. Use a suitable plain washer or strainer washer at all garden hose threaded connections (DO NOT USE PIPE THREAD SEALANT OR TEFLON TAPE ON GARDEN HOSE THREADED CONNECTIONS).

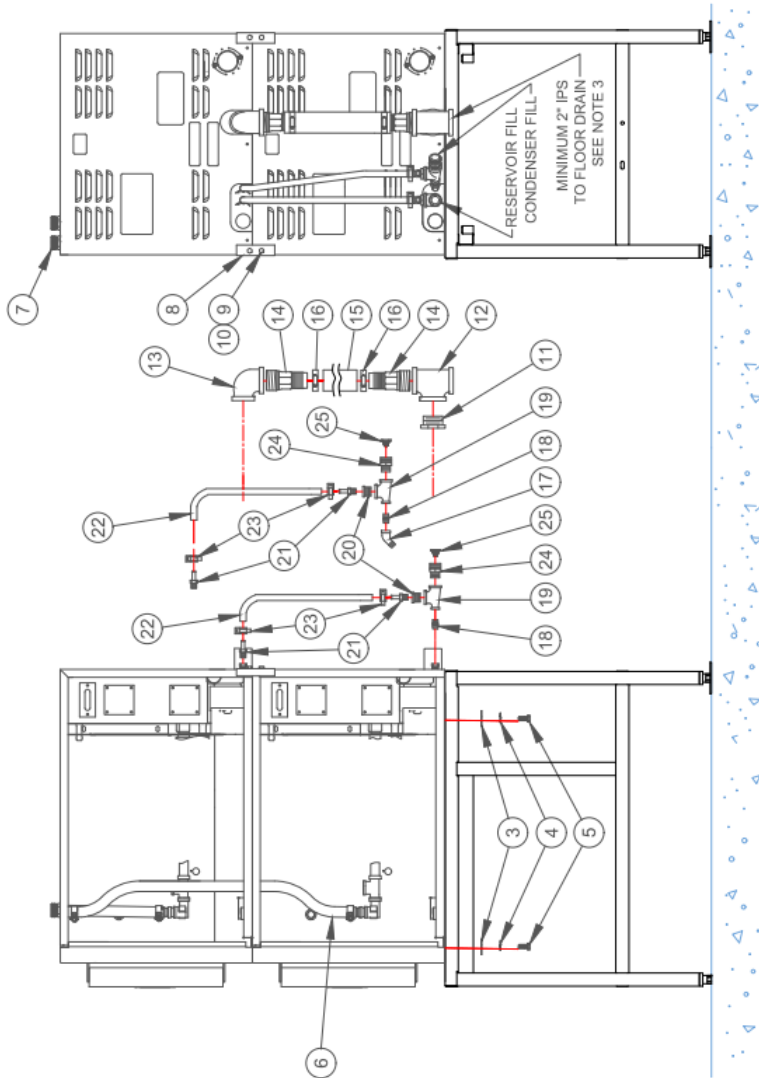
Note: Strainer washers (Figure 4, Item 25) are supplied for use on the water inlets. THESE STRAINER WASHERS MUST BE USED ON THE STEAMER WATER INLET CONNECTIONS.

12. After RTV sealant has set, replace side panels removed in Steps 4 and 5. Use the upper side panel retaining screws to hold the side supports in place (Item 26, Figure 4 Parts List) as shown below in Figure 3. Do not seal right side support and right side panels to unit. Right side panels must be easily removable for future service access.



**Figure 3**  
**Side Support Attachment**

13. Complete installation of steamers as outlined in SteamCraft® Installation Manual, P/N KE004034-2. The stand must be anchored to floor through holes in round mounting pads on rear feet.



ITEM	QTY	PART NO.	DESCRIPTION
26	2	107219**	PLATE, SIDE SUPPORT
25	2	110987	STRAINER WASHER, GARDEN HOSE
24	2	111704	FITTING, 1/2" NPT(M) x 3/4" GHT(M), BRASS
23	4	1073121	CLAMP, HOSE, MTB, 0.60" - 0.73"
22	2	105601900	HOSE, REINF, SILICONE, 1/4" ID x 19' LONG
21	4	109866	FITTING, HOSE BARB, RADIUS TIP, 1/4", BR
20	2	02623	BUSHING, HEX, 1/2" NPT x 1/4" x 1/2", BR
19	2	110852	TEE, REDUCING, NPT, 1/2" x 1/4" x 1/2", BR
18	2	14304	NIPPLE, 1/4" NPT x CLOSE, BRASS
17	1	110817	ELBOW, STREET, 1/4" NPT, 45°, BRASS
16	2	102018	CLAMP, HOSE, WORM DRIVE, 1-1/2" - 2"
15	1	110884100	HOSE, BLACK, EPDM, 1-1/2" ID x 11' LONG
14	2	1109885	FITTING, 1-1/2" HOSE x 1-1/2" NPT (M), ZP
13	1	05239	ELBOW, REDUCING, 1-1/2" NPT x 1-1/4" NPT
12	1	20221	TEE, 1-1/2" NPT, BLACK
11	1	02579	BUSHING, HEX, 1-1/2" NPT x 1-1/4" NPT, BL
10	4	14665	NUT, HEX, NYLOCK, 1/4-20, SST
9	4	19228	SCREW, HEX HEAD, 1/4-20 x 3/4" LONG, PL
8	2	107090	BRACKET, REAR CORNER
7	1	109641*	ASSEMBLY, DESCALE PORT
6	1	08612900*	HOSE, WHITE, EPDM, 3/4" ID x 29' LONG
5	4	FA11384	HEX BOLT (18-8 SS); 3/8-16 X 1 LG
4	4	FA31031	SPLIT LOCKWASHER;3/8; 18-8 SS
3	4	23136	WASHER;FLAT;3/8ID;7/8OD; 11/16IN THK SST

\*SUPPLIED WITH OR PART OF STEAMCRAFT® STEAMER  
 \*\*NOT SHOWN

**Figure 4**  
**Assembly Diagram for Two SteamCraft® 21CET8 Steamers**  
**Mounted on a Unistand25 Equipment Stand**

# Cleveland

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