

## Statement of Responsibilities

This document is for use by experienced and trained Qualified Cleveland Range, LLC Authorized Service Representatives who are familiar with both the safety procedures, and equipment they service.

Cleveland Range, LLC assumes no liability for any death, injury, equipment damage, or property damage resulting from use of, improper use of, or failure to use the information contained in this document.

Cleveland Range, LLC has made every effort to provide accurate information in this document, but cannot guarantee that this document does not contain unintentional errors and omissions.

The information in this document may be subject to technical and technological changes, revisions, or updates.

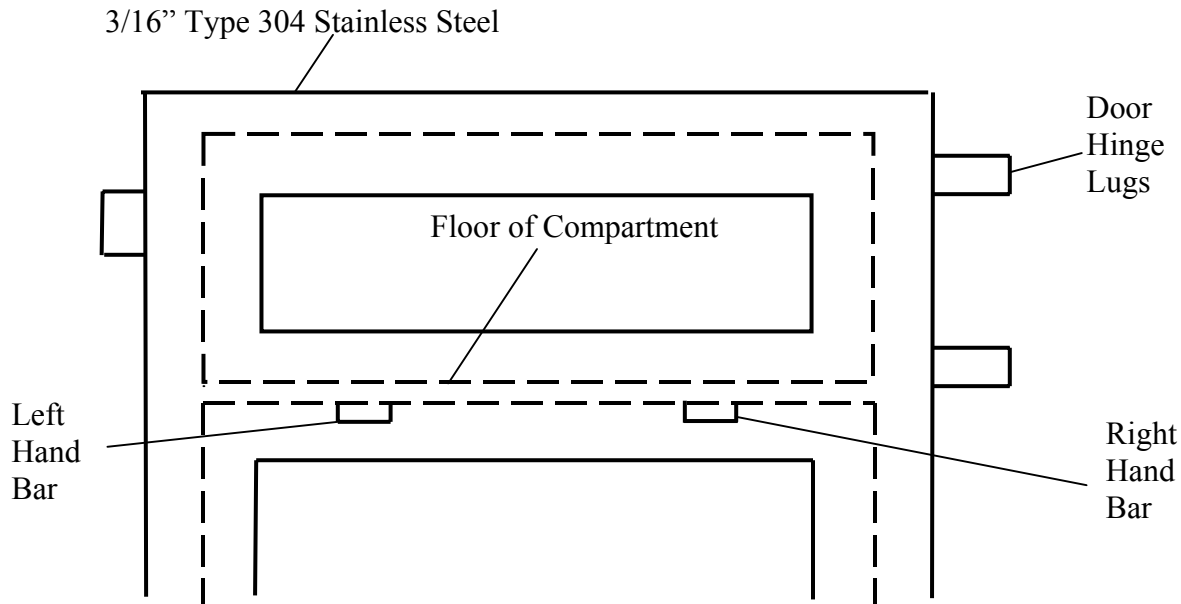
Cleveland Range, LLC assumes no liability or responsibility regarding errata, changes, revisions, or updates.

Qualified Cleveland Range, LLC Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, OSHA regulations, and disconnect / lock out / tag out procedures for all utilities including steam, and disconnect / lock out / tag out procedures for gas, electric, and steam powered equipment and / or appliances

All utilities (gas, electric, water and steam) should be turned OFF to the equipment and locked out of operation according to OSHA approved practices during any servicing of Cleveland Range equipment

Qualified Cleveland Range, LLC Authorized Service Representatives are obligated to maintain up-to-date knowledge, skills, materials and equipment.

## ANTI-FLEX BRACE INSTALLATION PART NUMBER 100179



Welding rod type (recommended): 5/32" diameter, type 308 Stainless Steel

- 1). Position L.H. brace to underside of partition with retaining bar – **9" from left side.**
- 2). Tack weld at 2" intervals- brace to partition.
- 3). Remove retaining bar and position R.H. brace 9" from right, (hinged) side- same as #1.
- 4). Tack weld at 2" intervals – brace to partition.
- 5). Weld (single pass) low point of partition to brace with 2-3" long bead.
- 6). Remove flux and wire brush weld bead thoroughly to prevent loose scale from falling into food.

9/26/78

260AWI REV.A