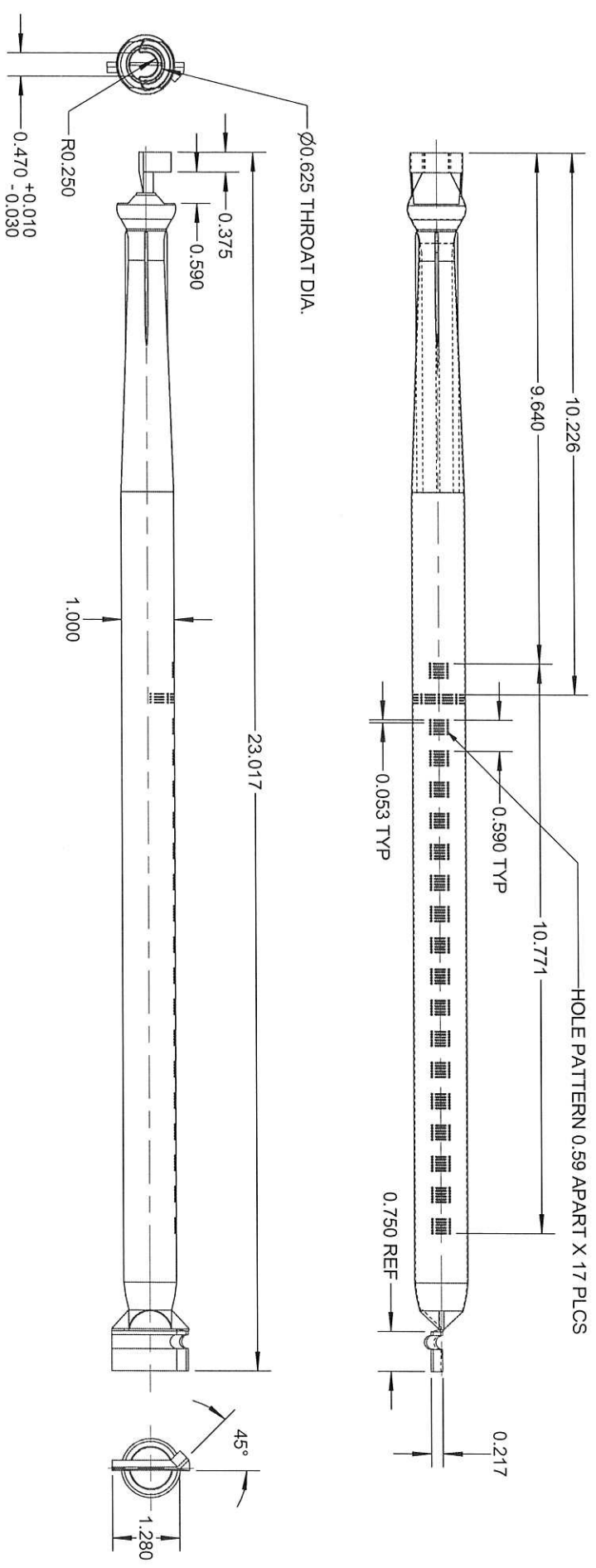


- NOTES:
1. ROUND PORTS ARE 0.032 DIA. TYPICAL ALL LOCATIONS
  2. CROSSOVER OBROUND PORTS ARE 0.020± 0.001 X 0.200± 0.001
  3. PORT SIZE REFLECTS DIMENSIONS IN THE FLAT PRIOR TO FORMING 1" DIA.

LET.	DESCRIPTION	DATE
A	PRE-PRODUCTION RELEASE	10/27/08
B	PRODUCTION RELEASE PER ECR-08-253	01/30/2009
C	ADD VENDOR PART NO.; PER ECR-09-066	04/09/2009



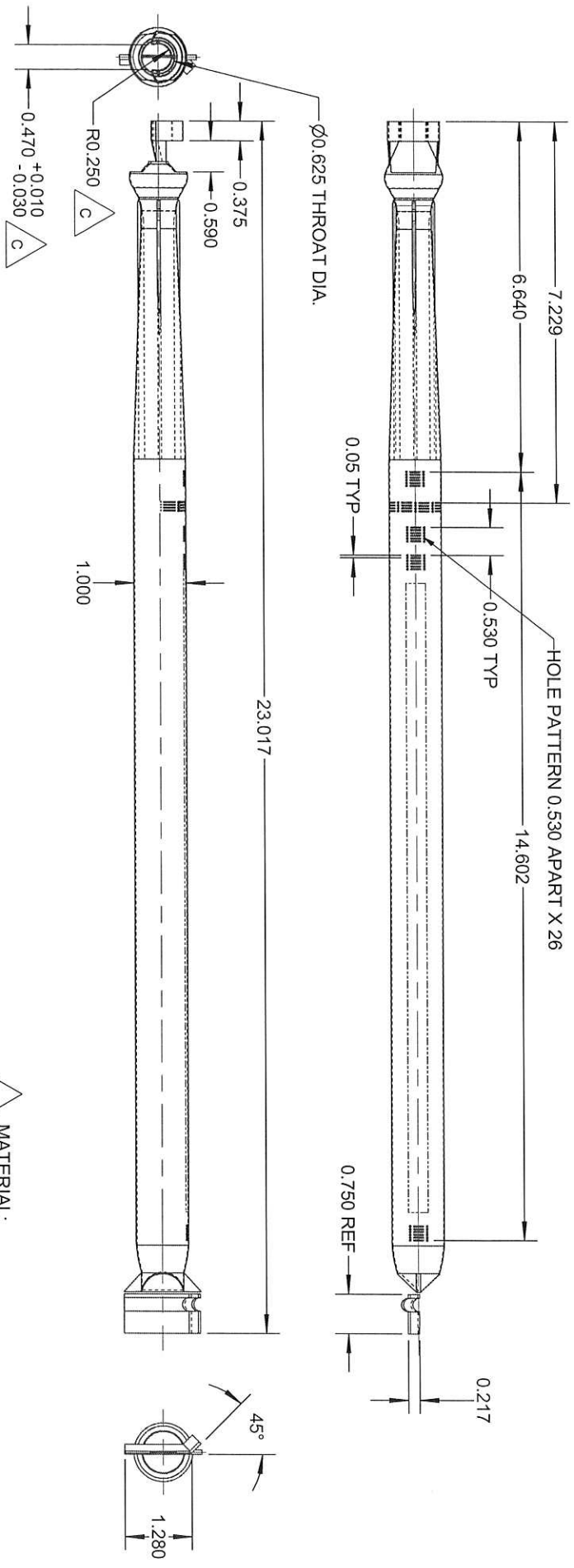
MATERIAL:  
439 HP SST 0.018 THK

<p style="text-align: center;"><b>CLEVELAND RANGE, LLC</b> 1333 East 179th St., Cleveland, Ohio 44110-2574</p>			
<p style="text-align: center;"><small>THIS DRAWING DESCRIBES A PROPRIETARY ITEM AND IS THE PROPERTY OF CLEVELAND RANGE. THIS DRAWING IS NOT TO BE COPIED OR REPRODUCED WITHOUT THE WRITTEN PERMISSION OF CLEVELAND RANGE.</small></p>			
TOLERANCES (UNLESS OTHERWISE NOTED)	DO NOT SCALE	DRAWN BY	DATE
DECIMAL		JTW	8/22/2008
ANGULAR	SIZE	DRAWING NO.	SHEET 1 OF 1
± 1°	B	112998	
<p><b>BURNER, BECKETT, TUBE, 1", STEAMCHE</b></p>			

APPROVED SOURCE:  
BECKETT GAS, INC.  
P/N: CR007



- NOTES:
1. ROUND PORTS ARE 0.032 DIA. TYPICAL ALL LOCATIONS
  2. CROSSOVER OBROUND PORTS ARE 0.020± 0.001 X 0.200± 0.001
  3. PORT SIZE REFLECTS DIMENSIONS IN THE FLAT PRIOR TO FORMING 1" DIA.



LET.	DESCRIPTION	DATE
A	PRODUCTION RELEASE, PER ECR #C-6988	03-06-06
B	1) BECKETT P/N WAS X2472, 2) REVISED NOTES TO AGREE WITH VENDER DWG, 3) MATL. WAS 468 SST, PER ECR# C-7185	09-07-06
-	(REF ECR# 06-115)	-
C	ADD DIMENSIONS PER ECR-08-110	7-14-08

MATERIAL:  
439 HP SST 0.018 THK

**CLEVELAND RANGE, LLC**  
1333 East 179th St., Cleveland, Ohio 44110-2574

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TOLERANCES (UNLESS OTHERWISE NOTED)	DO NOT SCALE	PRINTED DRAWING	DRAWN BY	DATE
DECIMAL	± 0.030		D. Peterson	10/13/20
ANGULAR	± 1°	SIZE	DRAWING NO.	SHEET 1 OF 1
		B	111355	

**BURNER, BECKETT, TUBE, 1", GAS BASE A**

APPROVED SOURCE:  
BECKETT GAS, INC.  
P/N CR006

