NOTES:

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ALL WELDS MUST BE WATER TIGHT.
3. AB8
4. EACH COMPARTMENT AND DOOR SEAL SHALL BE PNENUMATIC TESTED AT AIR PRESSURE OF 15 psi. ONE COMPARTMENT SHALL BE TESTED AT A TIME. PRESSURE MUST BE HELD FOR A DURATION OF ONE MINUTE. RESULTS ARE SATISFACTORY IF:
   A. NO LEAKAGE OCCURS.
   B. NO RUPTURE OCCURS.
   C. DOOR GASKET SHALL REMAIN INTACT.

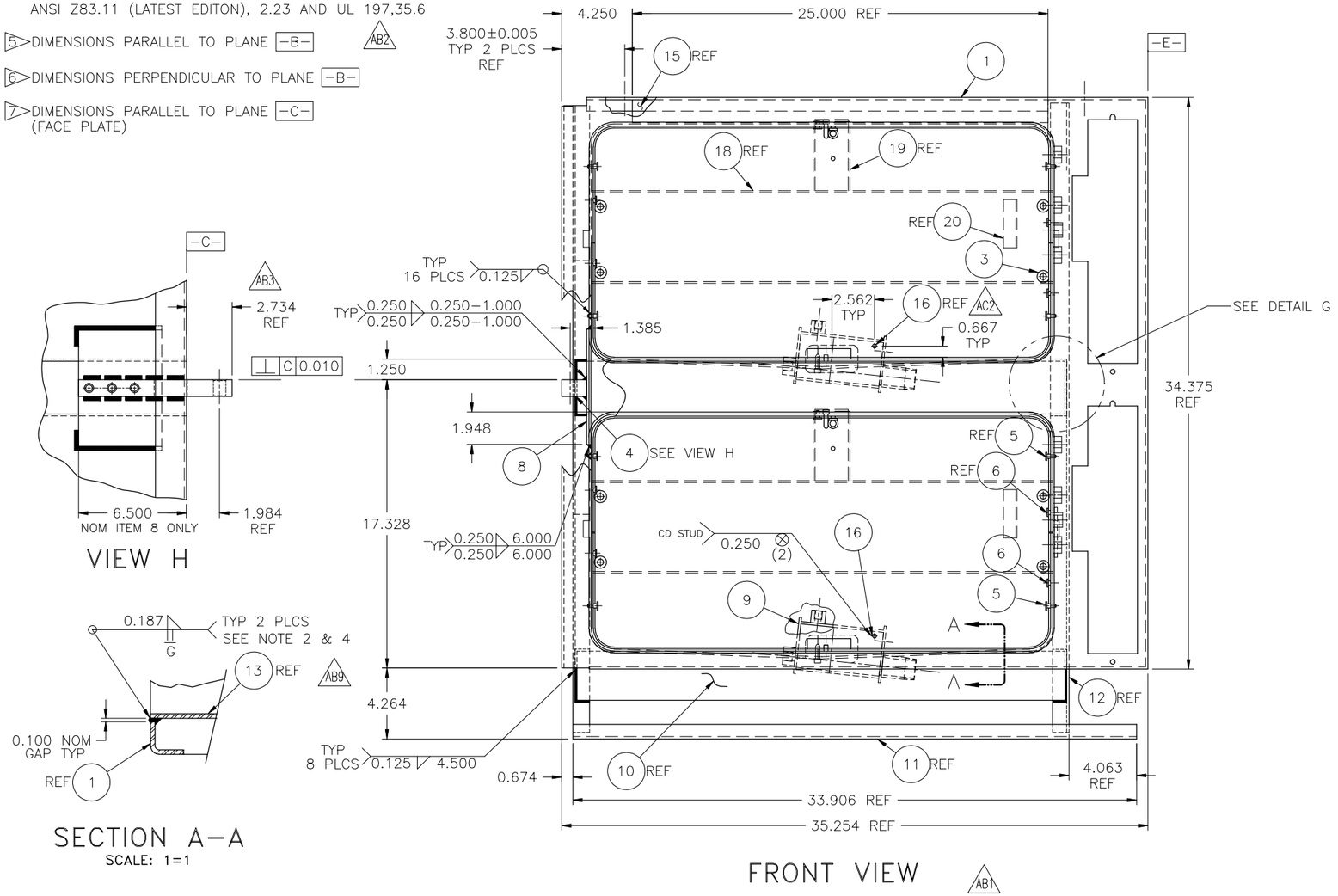
   THIS TEST CONFORMS TO BOTH:
   ANSI Z83.11 (LATEST EDITON), 2.23 AND UL 197,35.6

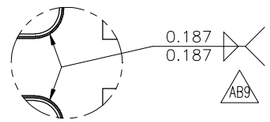
5 DIMENSIONS PARALLEL TO PLANE -B- AB2

6 DIMENSIONS PERPENDICULAR TO PLANE -B-

7 DIMENSIONS PARALLEL TO PLANE -C- (FACE PLATE)

LET.	REVISIONS	DATE	BY
Y	VIEW C-C (SEE SHEET #2) UPDATED-MFG REQUEST	5-5-89	WDD
–	PER E.O. #C-1535	–	–
–	REDRAWN ACAD, NO CHANGES		THM
A A	REDRAWN IN AUTOCAD – ADDITIONAL CHANGES	5-5-99	PAT
–	REMOVED ITEM 16: P/N 100287-PLATE, GUSSET	–	–
AB	1) PICTORIAL UPDATE; 2) UPDATED NOTE 4;	12-13-00	DFZ
–	3) DIM 2.734 WAS 2.986; 4) ADDED TACKWELD	–	–
–	NOTE ON SHT.2; 5) DIM 2.235 REF WAS 1.500 REF;	–	–
–	6) DIM 25.190 WAS 24.445; 7) DIM 25.178 WAS	–	–
–	24.558; 8) DELETED NOTE 3; 9) CHANGE AND ADDED	–	–
–	WELDING SPECIFICATIONS 8 PLACES; ALSO ADDED	–	–
–	NOTES IN 3 PLACES AS PER E.O. #C-5400;	–	–
–	REF: ECR#99-075	–	–
AC	1) ADDED ITEM 16, 2) WELD CALLOUT	05-01-01	IG
–	PER EO#C-6028	–	–
AD	INTREPID B.O.M. CHANGE ONLY, PER ECR-07-157	04-18-07	DS





DETAIL G
SCALE: 1=1

VIEW H

SECTION A–A
SCALE: 1=1

ITEM	QTY	PART NO.	DESCRIPTION
23	1	107006	BRACKET, BOTTOM HINGE
22	2	03603	COUPLING, 1/4 NPT, HALF SST
21	2	03620	COUPLING, 1/2 NPT, HALF SST
20	2	52542	BAFFLE, STEAM
19	2	69968	BODY, UPPER, STEAM. SEPERATOR
18	2	69238	BODY, STM. SEPERATOR, H.L.
17	2	100838	CHANNEL, BODY TOP
AC 16	2	20000	STUD, WELD 1/4-20 X 3/8 LG
15	1	100843	PLATE, TOP FILLER
14	1	107005	BRACKET, TOP HINGE
13	2	40824	COMPARTMENT, BODY WELDMENT
12	2	53125	CHANNEL, SIDE BELLY BAND
11	1	53763	CHANNEL, COMPARTMENT MTG
10	4	52873	PLATE, COMPARTMENT, BRACE, LOW
9	2	42756	DRAIN MANIFOLD, WELDMENT
8	1	107008	BRACKET, CENTER
7	2	100906	PIN, RACK GUIDE (Ø0.250 X 0.875)
6	16	69334	PIN, SHOULDER (Ø0.250 X 0.093)
5	16	69335	PIN, SHOULDER (Ø0.250 X 0.218)
4	1	107007	BAR, CENTER HINGE
3	10	56214	BUSHING, STEAM TUBE
2	1	66658	PLATE, REAR, COMPARTMENT
1	1	66660	FACEPLATE, COMPARTMENT

CLEVELAND RANGE, LLC
1333 East 179th St., Cleveland, Ohio 44110-2574

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TOLERANCES (UNLESS OTHERWISE NOTED)	DO NOT SCALE PRINTED DRAWING	DRAWN BY	DATE
DECIMAL ±.030	TITLE	MWB	11-08-84
ANGULAR ±1°	SIZE D	DRAWING NO. 100096	SHEET 1 OF 3 REV AD

FACEPLATE, COMPT., REAR PLATES WELDMENT, STEAMPRO PCL (H.L.)