

SteamChef

Cleveland

Electric Convection Steamers with Easy Touch

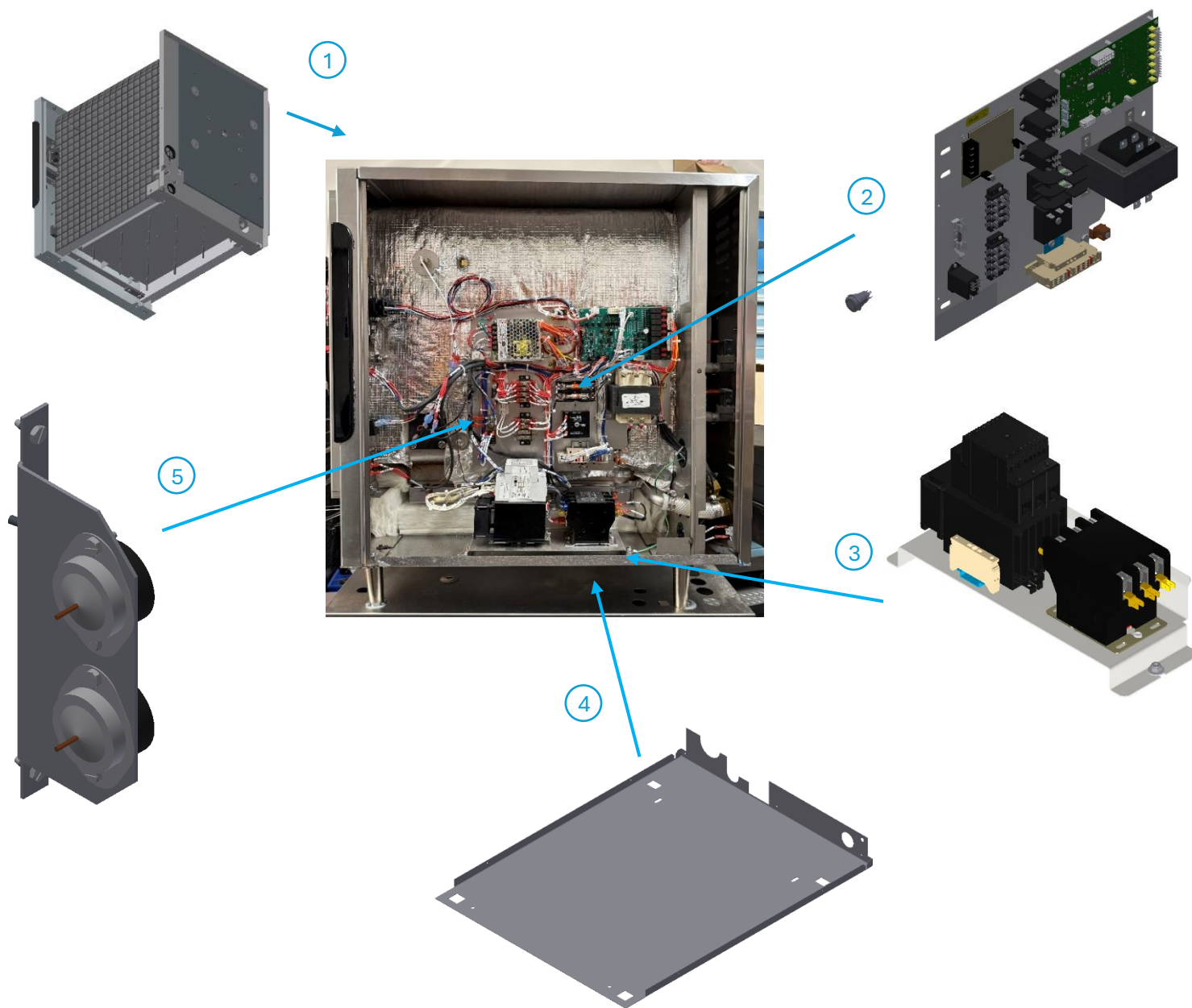
Parts Manual

MODELS:
22CET6.2



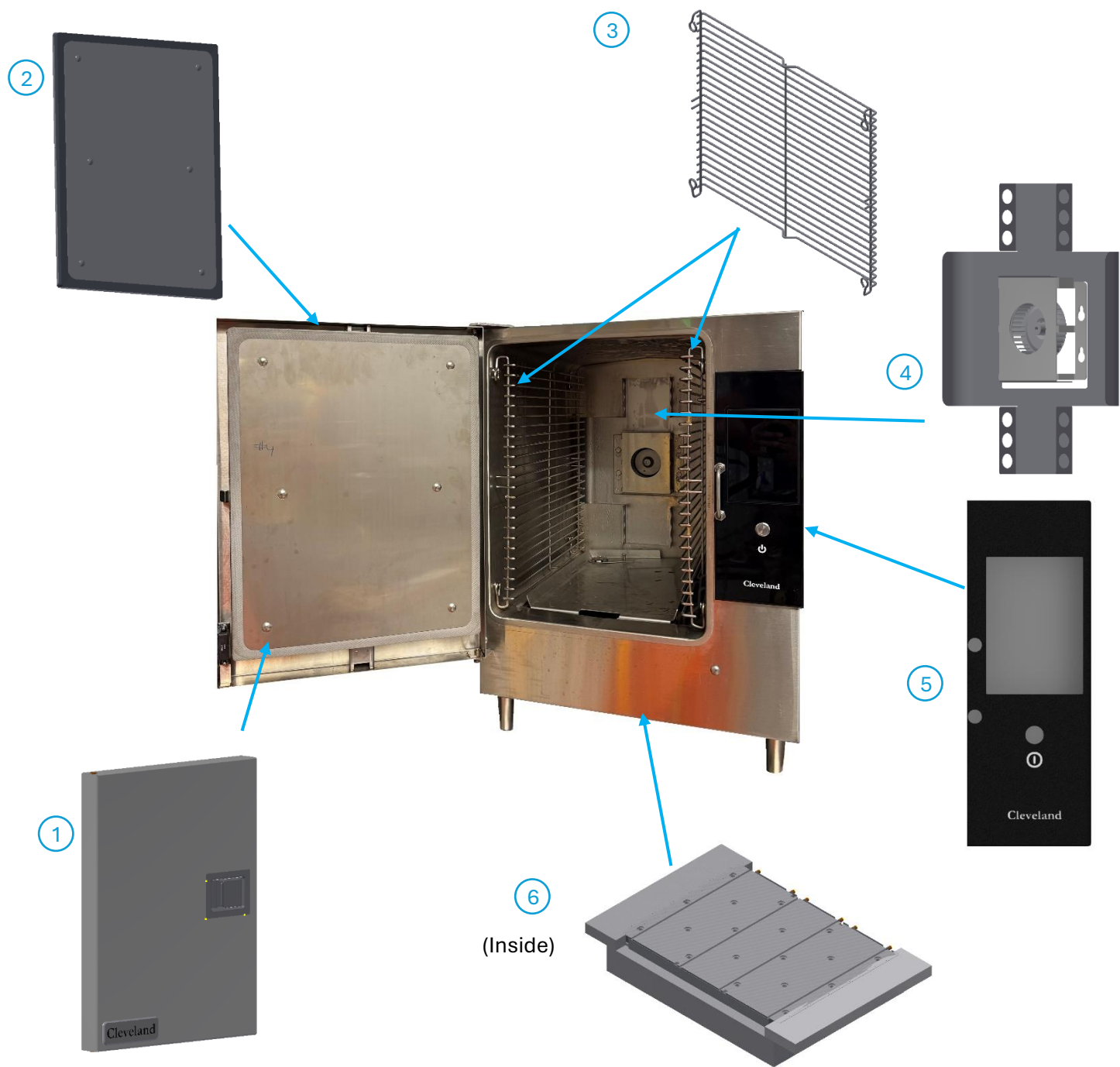
Part # KE004358-21 Rev A
June 2025

Description: General Body Assembly 1



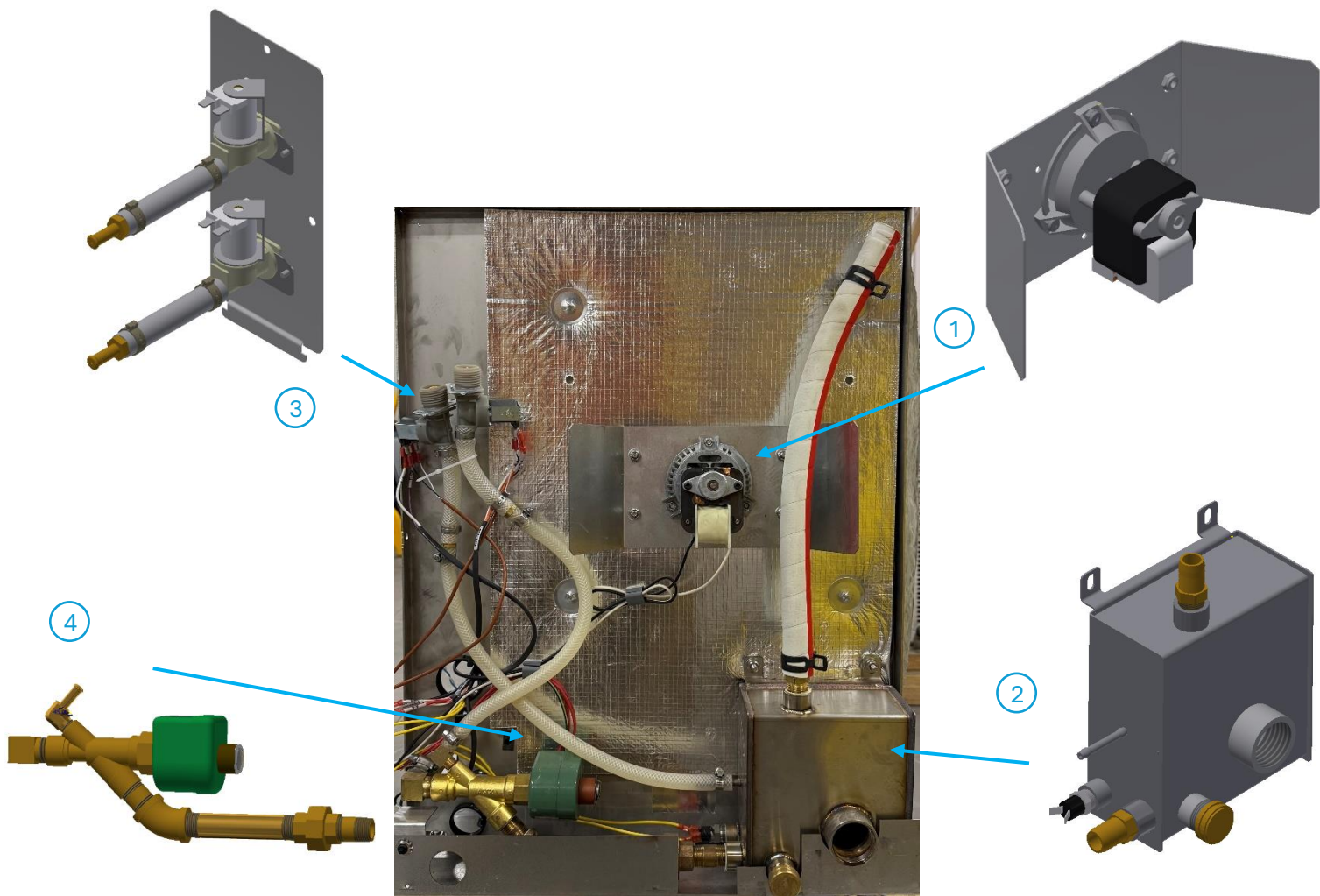
Item #	Part No.	Description
1	113912-3	Body Assembly
2	TKE004294	Main Control Panel Assembly
3	TKE605046-1	Side Control Panel Assembly EZH 3PH
	TKE605046-2	Side Control Panel Assembly EZH 1PH
4	112887	Base Pan Kit
5	300944	HI Limit – Temp Reg Assembly

Description: General Body Assembly 2



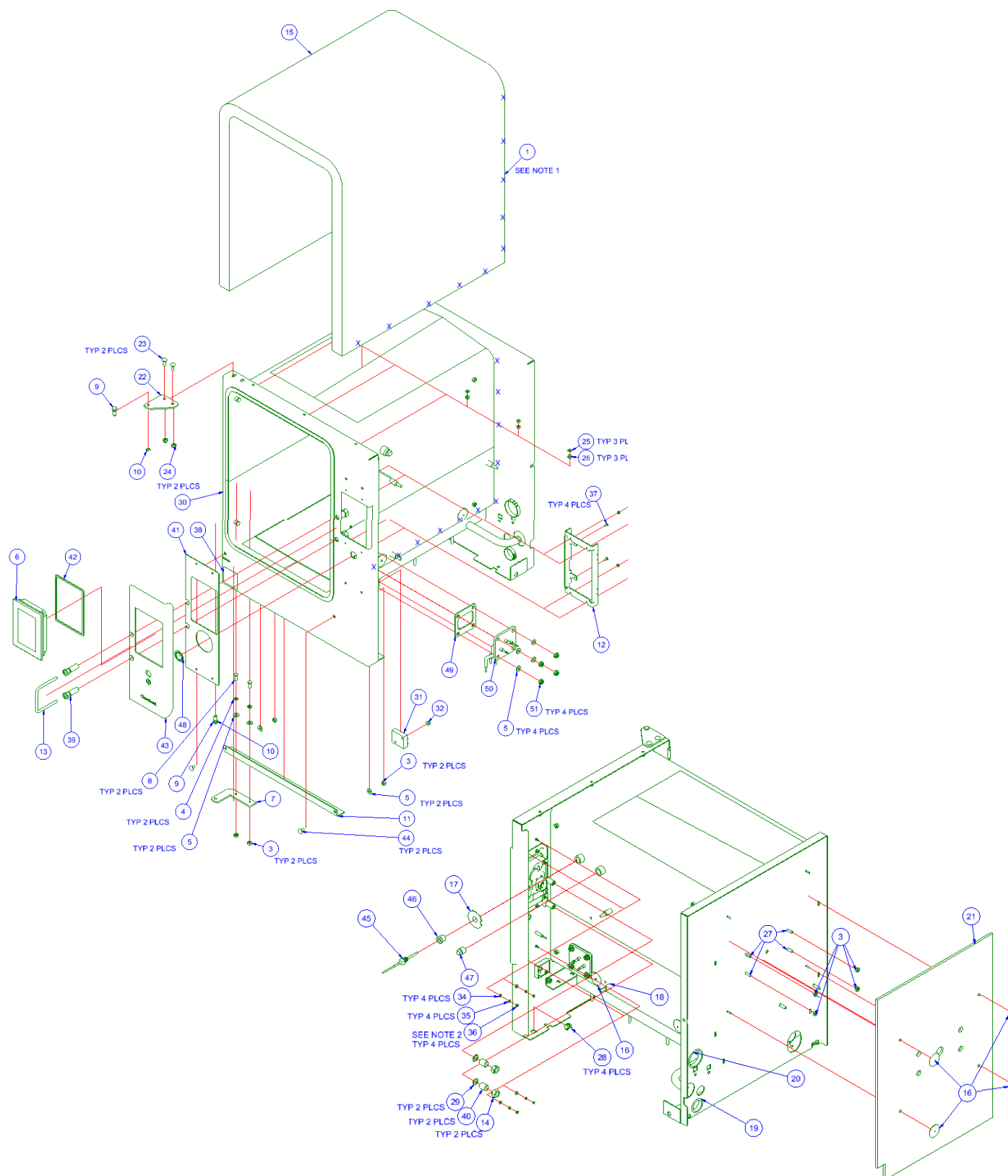
Item #	Part No.	Description
1	113935-1	Outer Door Assembly
2	1042021	Inner Door Assembly
3	110832	Rack Assembly
4	113914	Fan/Guard Assembly
5	KE604987	Plastic Front Cover
6	113905	Heater Block, 220V (Image shown)

Description: General Body Assembly 3



Item #	Part No.	Description
1	113902	Fan Assembly
2	113895	Condenser Box Assembly
3	112904	Water Supply Assembly
4	KE004247 (HL)	Drain/Power Piping Assembly

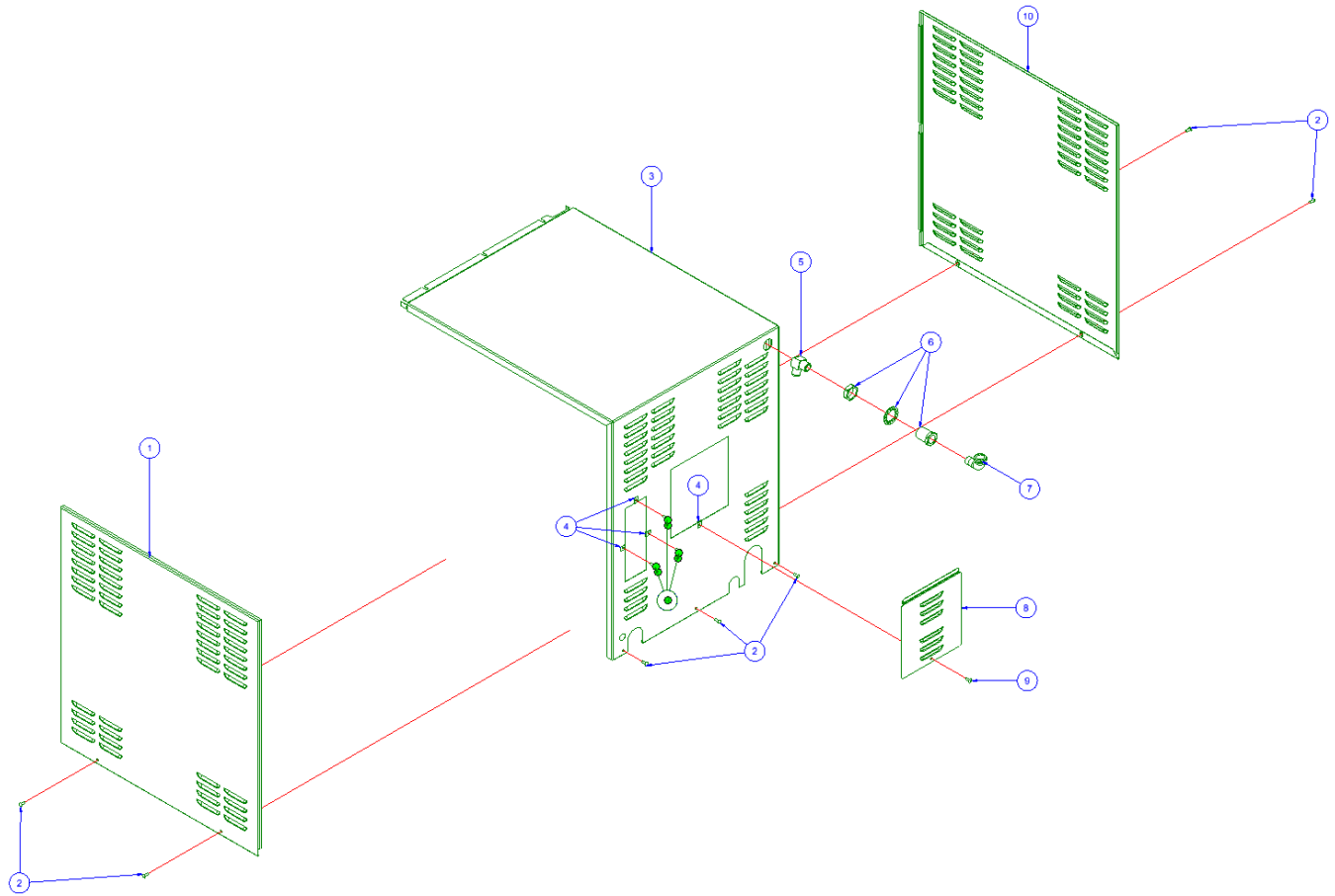
Description: Body Assembly, 22CET6.2



Item #	Qty	Part No.	Description
1	A/R	104172	TAPE, ALUM. FOIL, 2 1/2 IN - 3 X 60 YDS
2	A/R	1645400	LOCTITE THREADLOCKER #271
3	8	14618	NUT, HEX, 1/4-20, STAINLESS STEEL
4	2	23105	WASHER, LOCK, 1/4" KATLINK STYLE, SST
5	4	23116	WASHER, FLAT, .281 ID x.625 OD x .065 THK, SST
6	1	KE604949	S50 ENOVATION CONTROLLER
7	1	KE604469	HINGE, DOOR
8	2	19170	SCREW, HEX HD, 1/4-20x5/8, SST
9	2	104077	PIN, HINGE
10	2	104062	RING, EXT, RETAINING, SST
11	1	KE604467	HINGE, ANGLE
12	1	KE604991	BRACKET MOUNT, S50
13	1	104046-1	CATCH, DOOR, EZH
14	2	14649	NUT, HEX, 1/2-13, ZINC PLTD
15	1	110979	INSULATION, BODY WRAP, STEAMCHEF 6
16	6	101953	CLIP, INSULATION RETAINER, 1-1/2, .105 HOLE, GALV.
17	1	111780	WASHER, RETAINER, INSULATION
18	3	19555	SPACER, 1/4" I.D. X 1/2 O.D.
19	1	102581	BUSHING, SNAP-IN FOR 1 1/2 DIA HOLE
20	1	110229	BUSHING, SNAP-IN FOR 2" DIA HOLE
21	1	112919	INSULATION, REAR, CHEF 6.1, HL
22	1	110831	HINGE, COMPARTMENT DOOR, STEAMCHEF 6
23	2	111273	SCREW, CARRIAGE, 1/4-20x3/4, SST (RND HEAD, SQ NECK)
24	2	14665	NUT, HEX, 1/4-20 LOCK, SST (NYLON INSERT)
25	3	101655	WASHER, FLAT, #10, SST
26	3	14672	NUT, HEX, 10-32, ELASTIC LOCK, ZINC PLTD
27	4	111290	SCREW, SHOULDER, 1/4-20 W/FLAT, FAN GUARD AND MOTOR SUPPORT, 316L SST
28	4	112781	NUT, CAGE 3/8-16NC
29	2	23149	WASHER, NYLON, TYPE 6/6
30	1	113274-3	CAVITY, WELDT, ASY, FLANGED, HL, S50
31	1	108880	SWITCH, DOOR STEAM CUTOFF
32	1	101873	NUT, HEX 1/4-20 THIN LOCK, ZINC PLTD. STEEL
34	8	101336	WASHER, FLAT, #8, SST
35	10	102641	8-32 LOCK WASHER
36	8	110745	NUT, HEX, 8-32 SMALL PATTERN, 1/4", SST
37	2	112125	SCREW, PAN HEAD, PHIL, M6 X 8mm, SST
38	1	KE604940-54	MARKETING QR CODE
39	2	14695-1	NUT, DOOR CATCH MOUNTING, EZH
40	2	KE605004	DOOR LATCH SPACER, EZH
41	1	KE605028	COVER GASKET, S50
42	1	KE605024	S50 GASKET
43	1	KE604987	PLASTIC FRONT COVER, S50
44	2	108644	SCREW, CARRIAGE, 1/4-20x1/2, SST (RND HEAD, SQ NECK)
45	1	KE604117-1	RTD JACKET PROBE SENSOR
46	1	02595	BRUSHING, HEX, 3/8 x 1/4, NYLON
47	1	16618	PLUG, 3/8" PIPE, SQ. HD., BRASS
48	1	115259	WASHER, LOCK, 3/4", ZINC, INTERNAL TOOTH
49	1	KE604920	GASKET, WATER PROBE, 1 PIECE
50	1	KE004284	WATER PROBE ASSEMBLY
51	4	FA20502	1/4-20, SERRATED FLANGE LOCKNUT

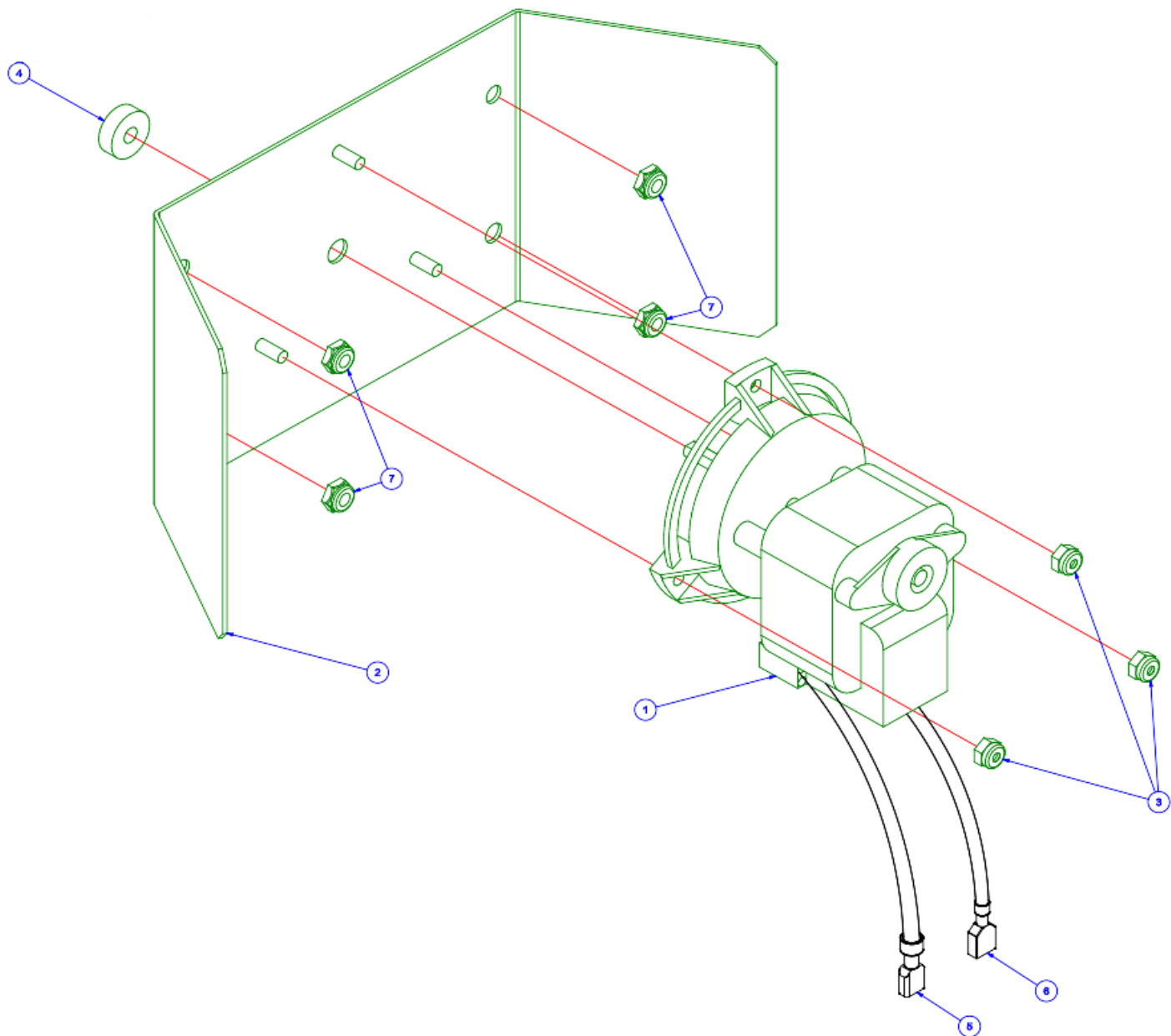
Part Number: 113919-1

Description: Sheeting/Accessory Kit 22CET6.2



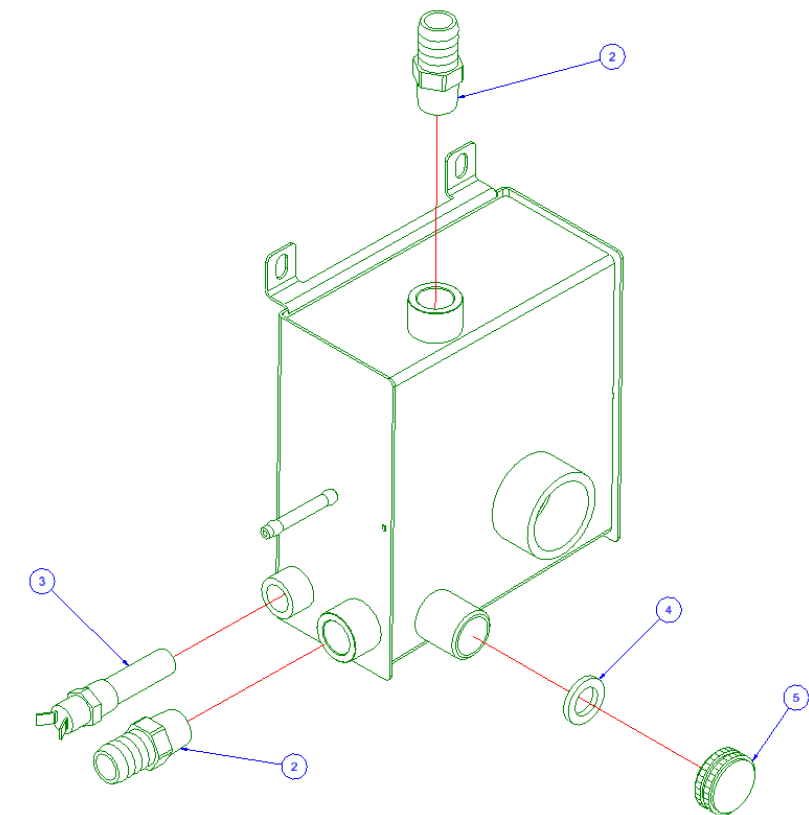
Item #	Qty	Part No.	Description
1	1	112912	PANEL, SIDE SHEETING, STEAMCHEF 6.2 HL
2	7	104080	SCREW, TR, PHH, 8X1/2, TYPE B, SST
3	1	112913	SHEETING, TOP/BACK, STEAMCHEF 6.2, HL
4	4	110496	NUT, SLIPON, 10-24, PNL .025
5	1	111354	FTG, BARB, 3/4H X 1/2 MPT, 90 DEG, BRASS
6	1	106157	FITTING, BULKHEAD, 1/2NPT FOR 1 1/8"ID OPENING
7	1	05253	ELBOW, STREET, 90 DEGREE, 1/2 NPT, BRASS
8	1	112901	COVER, DOOR, MOTOR ACCESS; 22CGT3/3.1/6/6/1
9	4	101231	SCREW, 10-24 X 0.500 SST, PHILLIPS TRUSS HEAD
10	1	112912-1	PANEL, SIDE SHEETING, STEAMCHEF 6

Part Number: 113902
Description: Fan Assembly, 22CET6.1/6.2

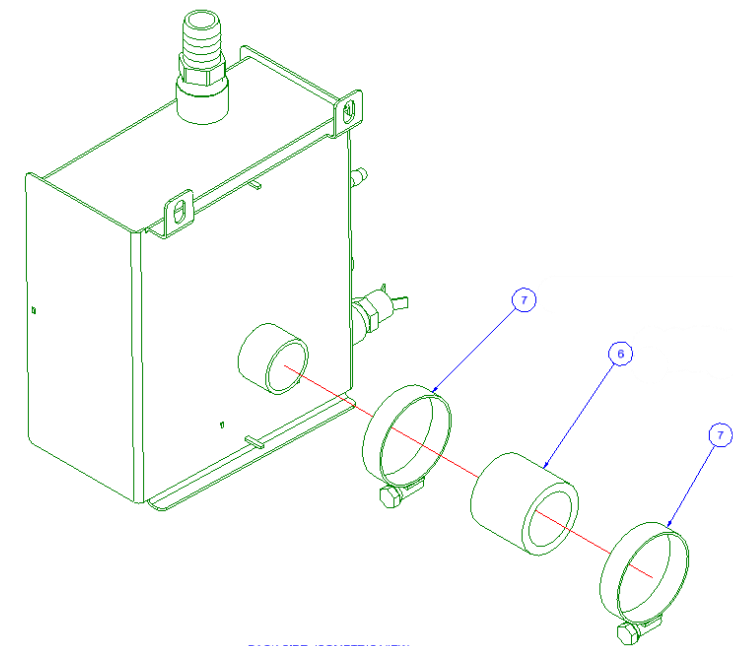
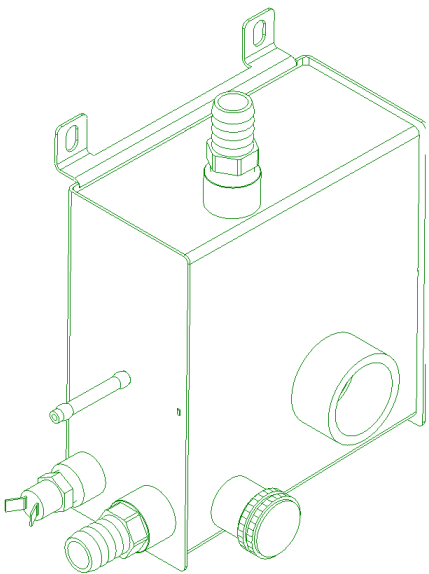


Item #	Qty	Part No.	Description
1	1	110683	MOTOR, BLOWER STEAMCHEF 3
2	1	112899	ASSY, PLATE, MOTOR MOUNTING, CHEF 3.1/6.1, HL/HR
3	3	14692	NUT, HEX, 10-24, ELASTIC LOCK, ZINC PLTD, FASTENER
4	1	111272	SEAL, 1/4" ID X 3/4" OD X 1/4" THRU
5	1	20370	TERMINAL, M FULL INS, 0.032 X .250 TAB, 22-18 AWG
6	1	20351	TERMINAL, SLIPON FULL-INS, 0.032 X 0.25 TAB, 22-18 AWG
7	4	101873	NUT, HEX 1/4-20 THIN LOCK, ZINC PLTD. STEEL
8	A/R	111299 (Not Shown)	GREASE, FOOD GRADE

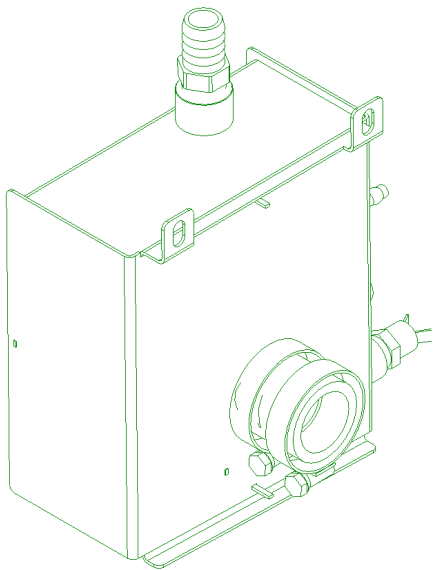
Part Number: 113895
Description: Condenser Box Assembly, 22CET3.1 & 22CET6.1/6.2



FRONT SIDE ISOMETRIC VIEW



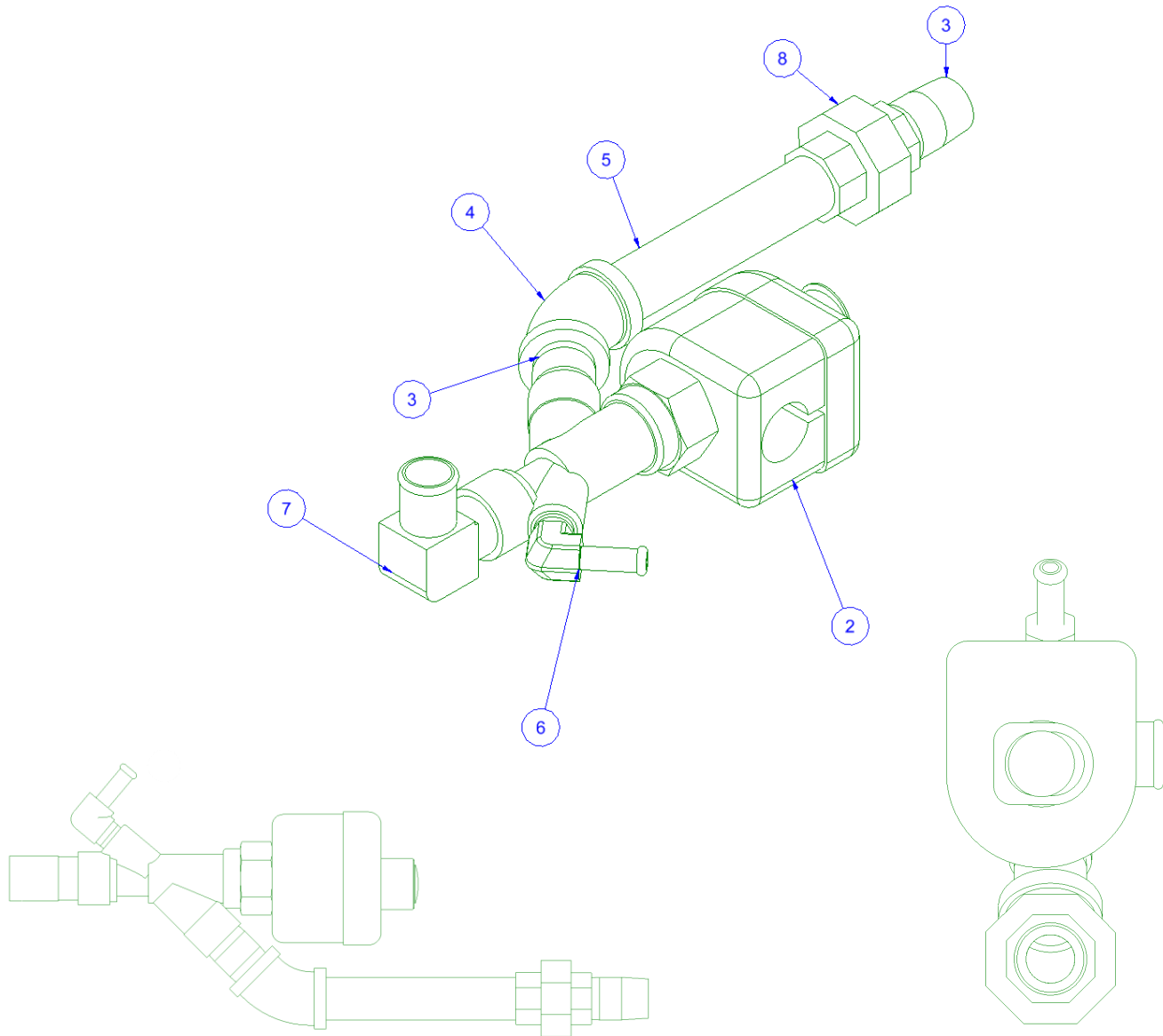
BACK SIDE, ISOMETRIC VIEW



Item	Qty	Part No.	Description
1	1	112684	WELDMENT, CONDENSER BOX, HL, X2
2	2	06241	FTG, HOSE BARB, 3/4Hx1/2MPT, BR.
3	1	106288	SWITCH, THERMOSTAT, 130 DEG.
4	1	108034	WASHER, 3/4" HOSE
5	1	108031	CAP, HOSE NUT 3/4" HOSE THD.
6	1	113847	HOSE, 1.250"ID X 1.500" OD
7	2	102018	CLAMP, HOSE, WORM DRIVE 1.5" - 2.0"

Part Number: KE004247 (HL)

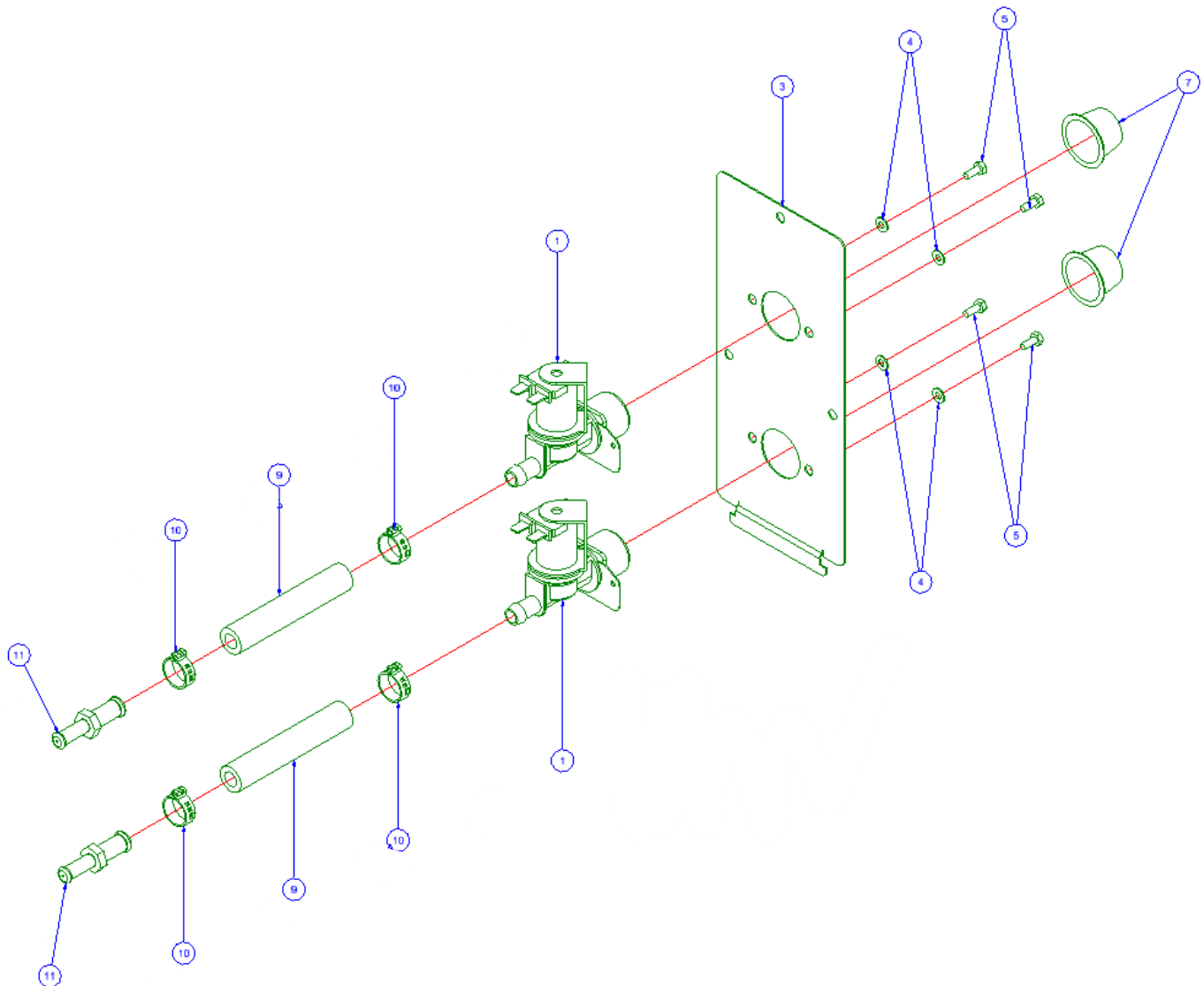
Description: Drain/Power Piping Assembly, 22CET3.1 & 22CET6.1/6.2



Item #	Qty	Part No.	Description
1	A/R	00934	SEALANT, PIPE DOPE
2	1	22221	VALVE, SOLENOID, 1/2" DRAIN, 18IN LEAD
3	2	14326	NIPPLE .50NPTx 1.50SCH 40 BRASS TBE
4	1	113812	ELBOW; 45 DEG; 1/2; BRASS
5	1	14336	NIPPLE .50NPT X 4.500 SCH 40, TBE, BRASS
6	1	111289	FITTING, ELBOW, 90 1/4" HOSE X 1/4" NPT MALE
7	1	111354	FTG, BARB, 3/4H x 1/2 MPT, 90 DEG, BRASS
8	1	21303	UNION, 1/2", BRASS

Part Number: 112904

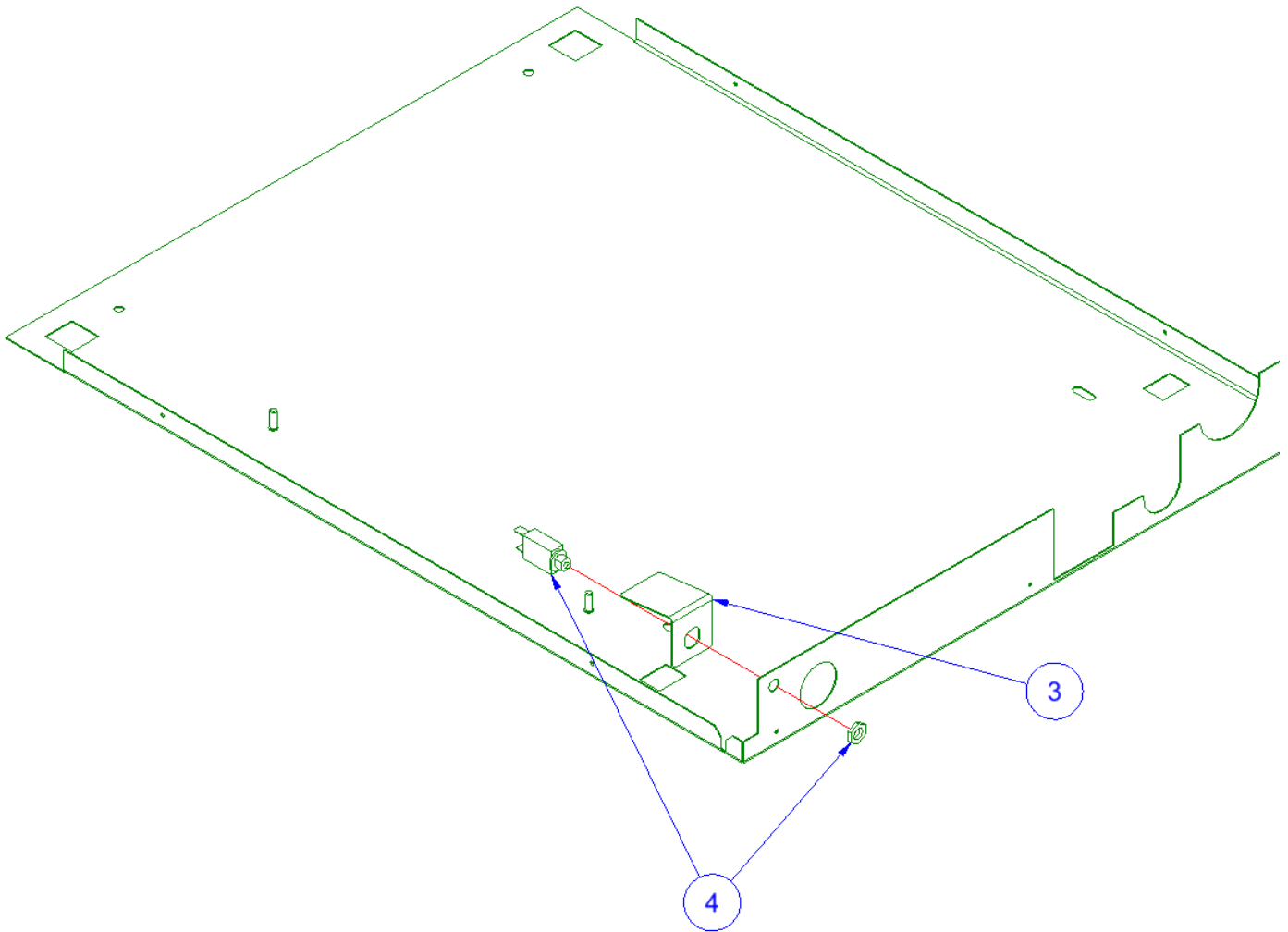
Description: Water Supply Assembly, 22CET3.1 & 22CET6.1/6.2



Item #	Qty	Part No.	Description
1	2	300872	VALVE, 0.5 GPM, 1 WAY, 120VAC, 50/60 Hz, GARDEN HOSE THREAD
3	1	112903	DOOR, PLATE, WATER INLET, CHEF 3,6
4	4	C8005021	WASHER, FLAT, 0.169 ID x 0.346 OD x 0.031 THK, SST
5	4	C8013004	SCREW, M4x0.7x10, HEX HEAD, SST
7	2	111113	CAP, NON THREADED, PROTECTOR
9	2	11149803500	HOSE, SILICONE, 0.375" ID X 0.655" OD X 3.500 LONG
10	4	C6016070	CLAMP, HOSE, 0.630" - 0.756", ONE EAR, STEPLESS, SST, OETIKER 16700110 (REF 019.2-706R)
11	2	11000115609	FLOW RESTRICTOR, .062, 1/4 ID TO 3/8 ID, ADAPTER

Part Number: 113915

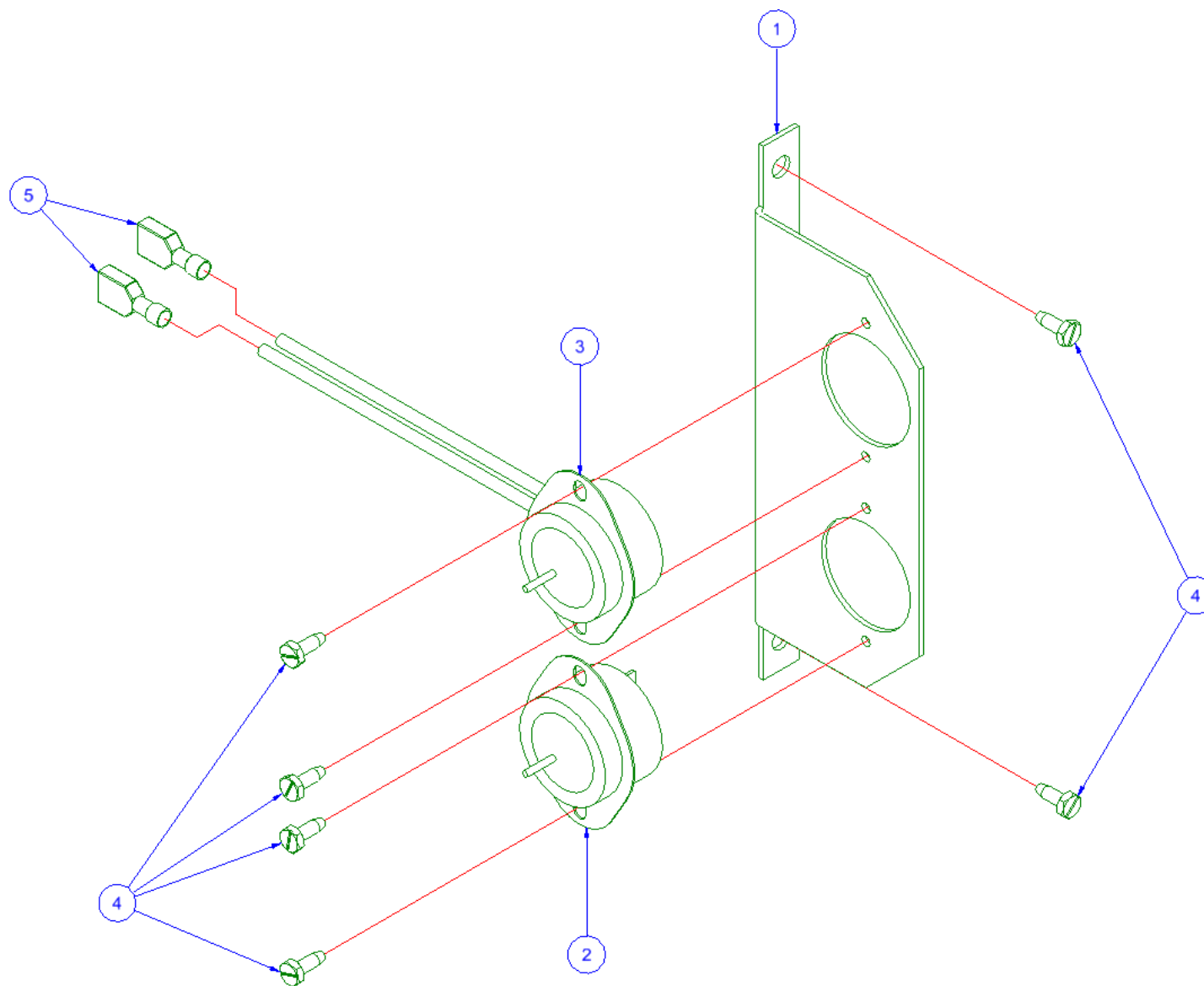
Description: Base Pan Kit, 22CET3.1 & 22CET6.1/6.2



Item #	Qty	Part No.	Description
1	1	112887	PAN, BASE, STEAMCHEF 3.1/6.1, HL
2	2	112465	STUD, WELD #10-32 X 1/2 LG, SST CD, COPPER PLTD.
3	1	108848	BRACKET, CIRCUIT BREAKER SHIELD STEAMCRAFT 3.1 & 5.1
4	1	300255	BREAKER, CIRCUIT 1.5 AMP

Part Number: 300944

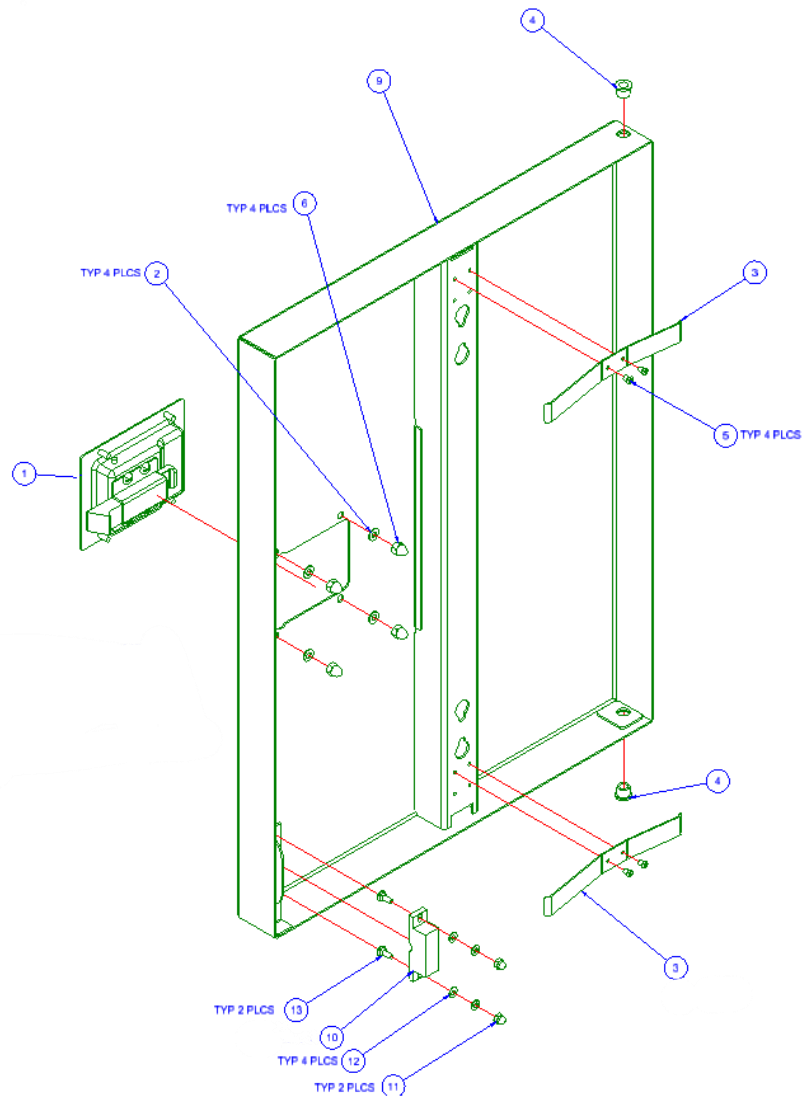
Description: HI Limit – Temp Reg Assembly, 22CET3.1 & 22CET6.1/6.2



Item #	Qty	Part No.	Description
1	1	105757	BRACKET, HIGH LIMIT MOUNT STEAMCRAFT 10
2	1	300762	HI LIMIT, CAPILARRY TYPE, 320 DEG F
3	1	300701	HI LIMIT, CAPILARRY TYPE, 350 DEG F
4	6	106754	SCREW, 6-32 X 3/8, HEX/SLOT-WASHER HD.
5	2	20322	TERMINAL, SLIP-ON, 0.032 X 0.250, 16-14 GA

Part Number: 113935-1

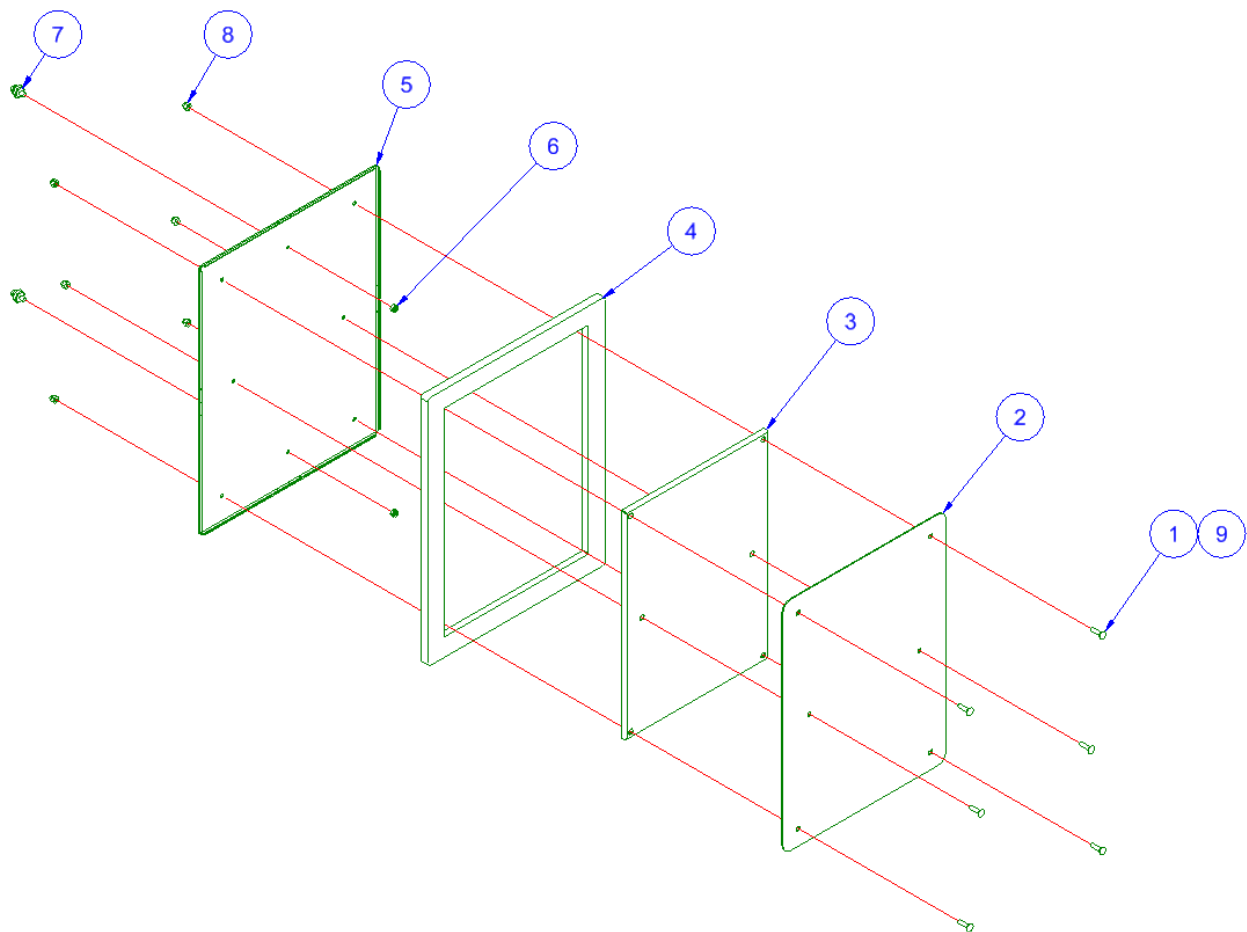
Description: Outer Door Assembly, 22CET6.2



Item #	Qty	Part No.	Description
1	1	103643	LATCH, DOOR-PADDLE TYPE
2	4	101655	WASHER, FLAT, #10, SST
3	2	102228	SPRING, DOOR, 3/5 PAN
4	2	103641	BUSHING, DOOR HINGE
5	4	18357	RIVET, FLUSH BREAK, 0.125 DIA, 0.126/0.187 GRIP, SST
6	4	11000115589	NUT, #10-24, HIGH CROWN ACORN, SST
8	1	105901-1	Nameplate Cleveland Logo
9	1	110826-1	DOOR, OUTER, WELDMENT, EZH
10	1	108879	MAGNET, DOOR STEAM CUTOFF
11	2	109164	NUT, HEX, ACORN, 8-32, SST, W/ THREAD LOC
12	4	101336	WASHER, FLAT, #8, SST
13	2	111592	SCREW, 8-32 X 1/2 CARRIAGE HEAD, SST

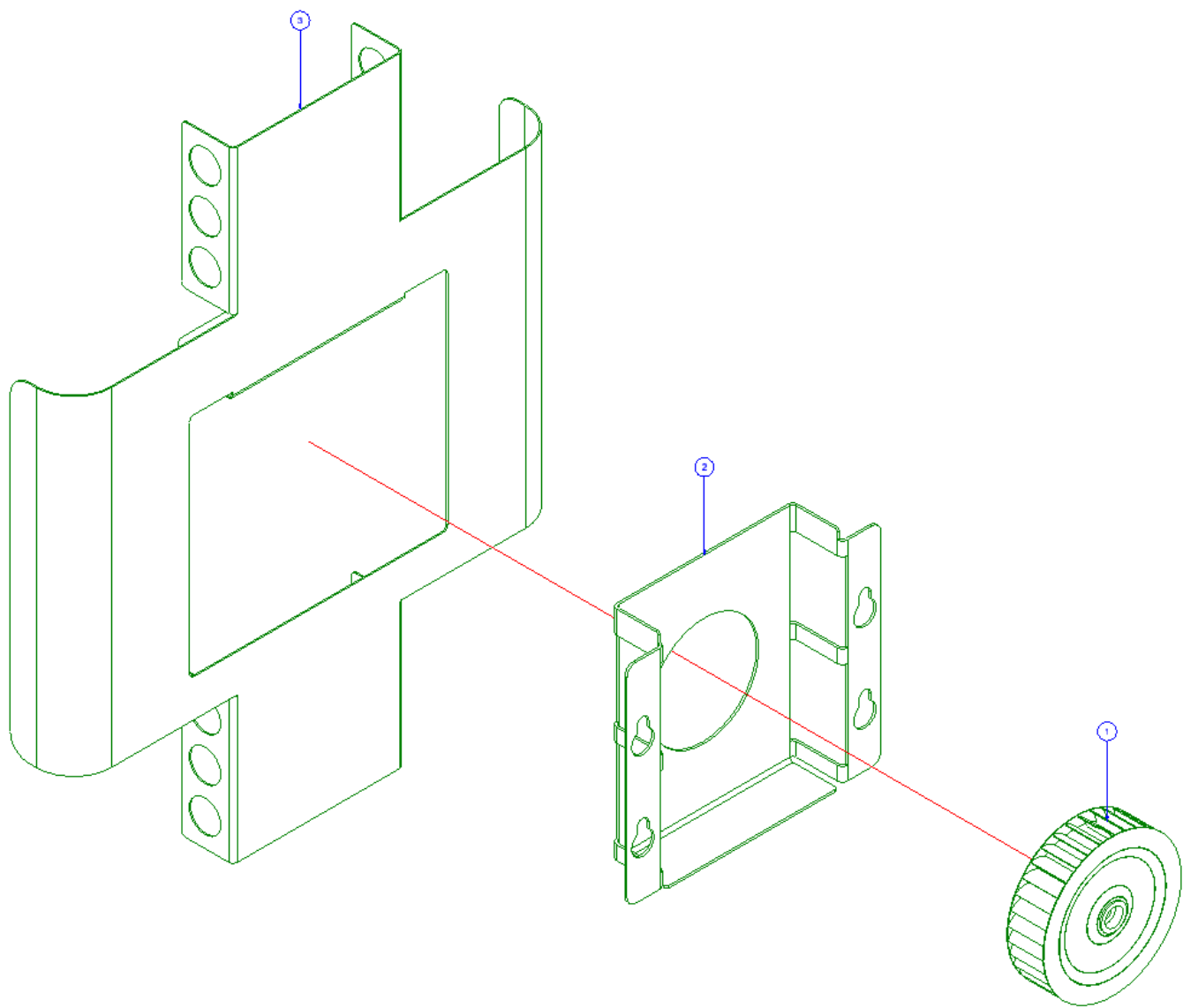
Part Number: 1042021

Description: Inner Door Assembly, 22CET6.2



Item #	Qty	Part No.	Description
1	6	104719	SCREW, CARRIAGE, 1/4-20X1, SST
2	1	110828	PLATE, GASKET RETAINER
3	1	110829	PLATE, INNER GASKET RETAINER, STEAMCHEF 6
4	1	110830	GASKET, DOOR, STEAMCHEF 6
5	1	110825	DOOR, INNER STEAMCHEF 6
6	2	14665	NUT, HEX, 1/4-20 LOCK, SST (NYLON INSERT)
7	2	66508	PIN, GUIDE, INNER DOOR
8	6	146771	NUT, ACORN, THRD LOCK, 1/4-20, SST
9	1	00933	SEALANT; RTV; CLEAR;

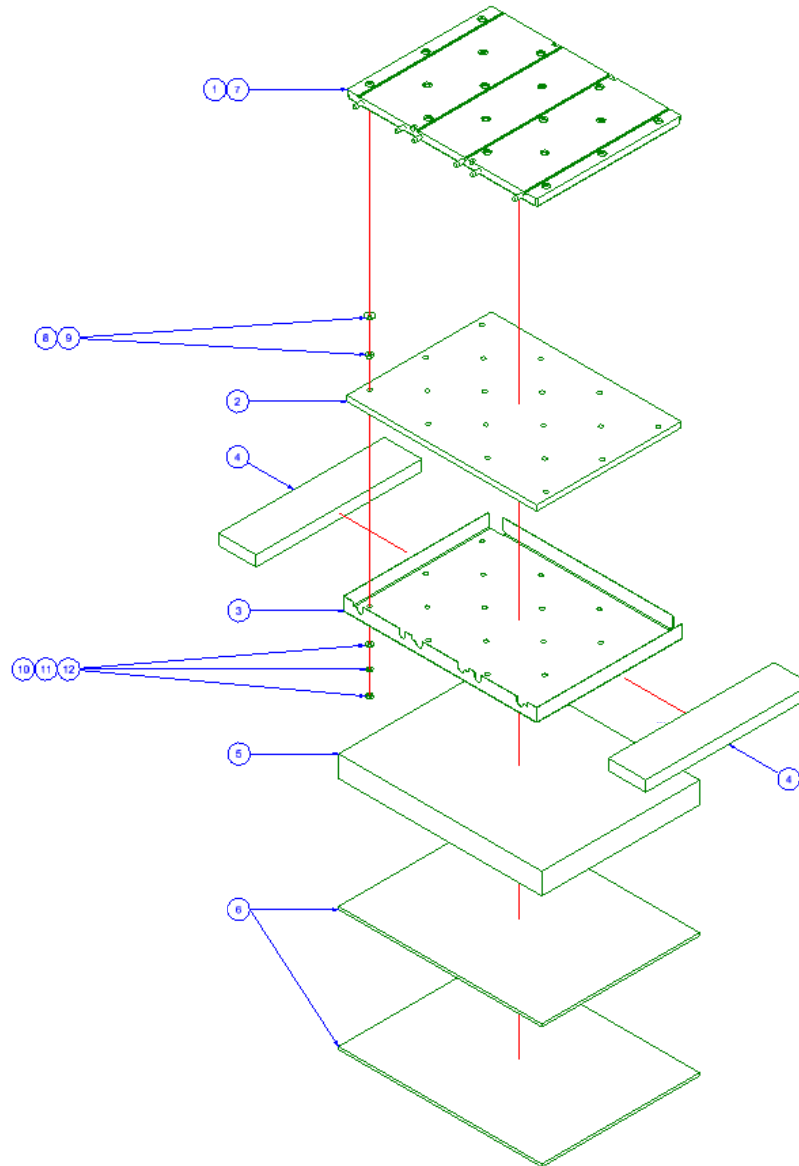
Part Number: 113914
Description: Fan/Guard Assembly, 22CET6.1/6.2



Item #	Qty	Part No.	Description
1	1	108171	WHEEL, BLOWER BMW-334
2	1	1118681	GUARD, FAN, STEAMCHEF
3	1	1118683	GUARD, BACKPLATE, FAN, STEAMCHEF 6.1

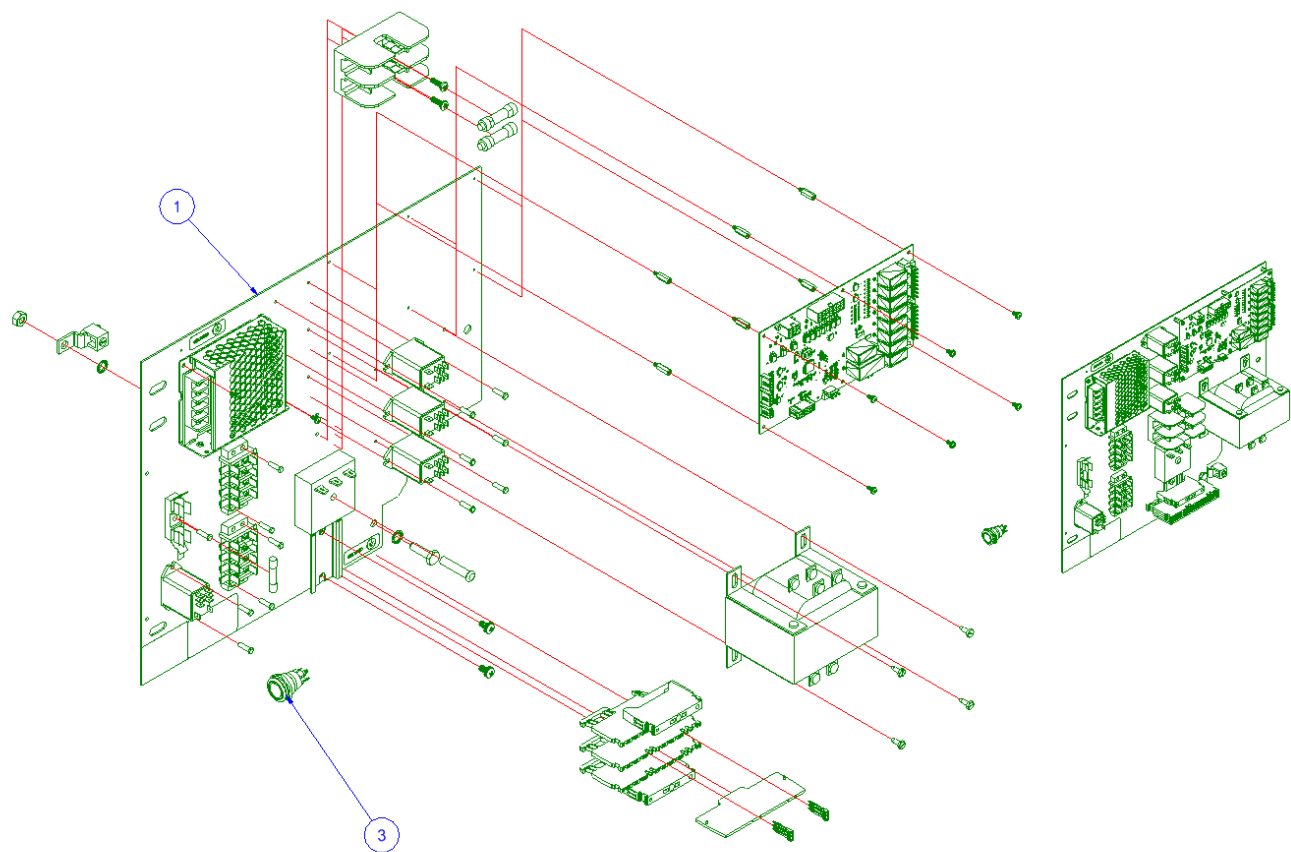
Part Number: 113905

Description: Heater Block (220V), 22CET3.1 & 22CET6.1/6.2



Item #	Qty	Part No.	Description
1	1	300705	BLOCK HEATER, 12KW, 220V
2	1	113248	INSULATION BOARD, 1/2", BOT., CHEF 3.1, 6.1 ELEC.
3	1	112658	HEAT SHIELD, 12KW HEATER BLOCK, STEAMCHEF
4	2	110679	INSULATION, FIBERGLASS, BOTTOM FRONT, STEAMCHEF 3
5	1	110805	INSULATION, BOTTOM PAN, STEAMCHEF
6	2	109136	INSULATION, BOTTOM PAN, STEAMCUB, H.L.
7	0.0384 EA	109139	COMPOUND, HEAT TRANSFER
8	18	112480	WASHER, BELLEVILLE, 1/4"SS .258 IDx.813 ODx.062 THK
9	18	112481	NUT, HEX, 1/4-20 X 7/16 BR
10	6	23116	WASHER, FLAT, .281 ID x.625 OD x .065 THK, SST
11	6	23105	WASHER, LOCK, 1/4" KATLINK STYLE, SST
12	6	14618	NUT, HEX, 1/4-20, STAINLESS STEEL

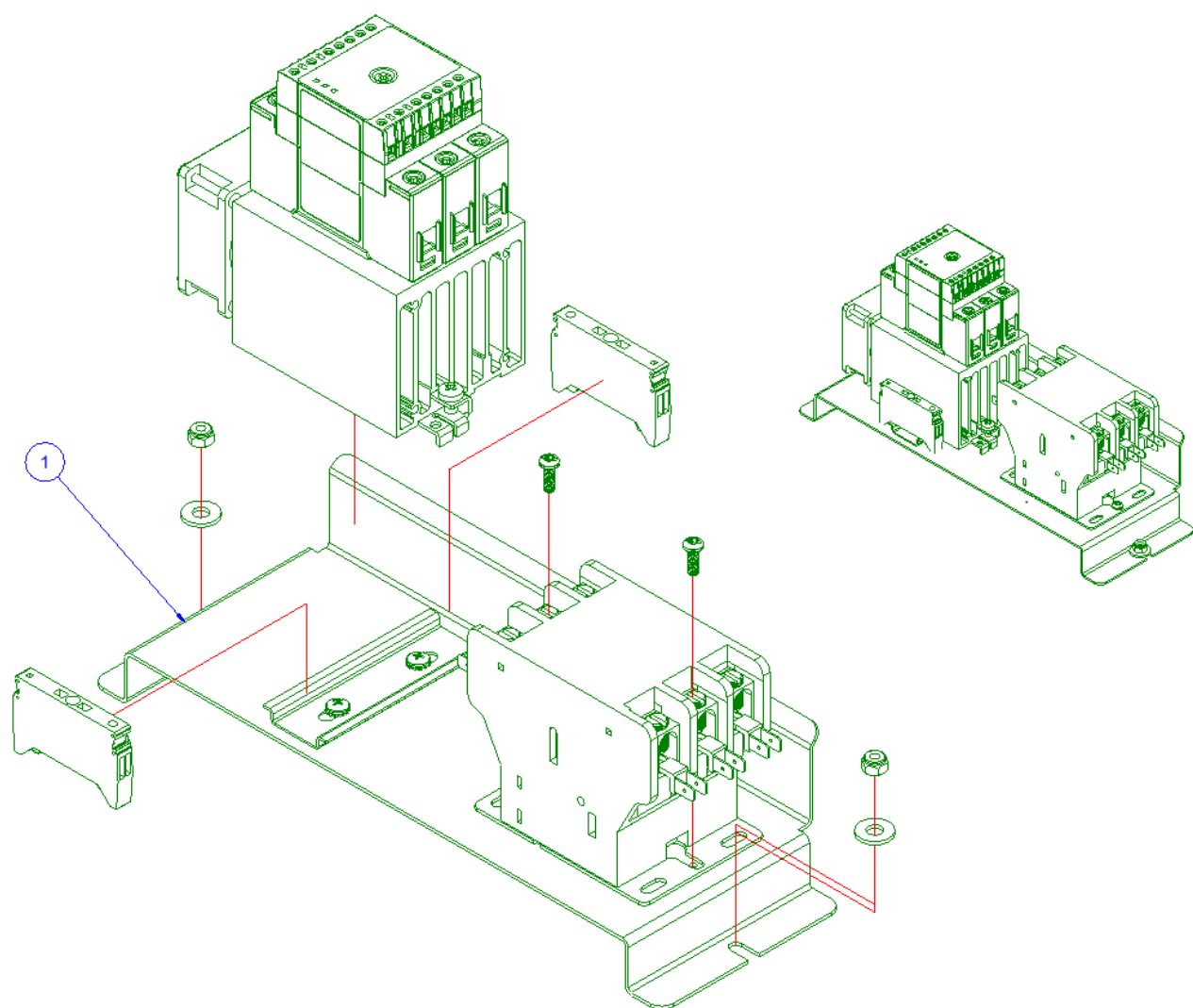
Part Number: TKE004294
Description: POWER, EZH, WIRING HARNESS, 22CET3.1/6.1/6.2



* INDICATES ITEMS NOT SHOWN

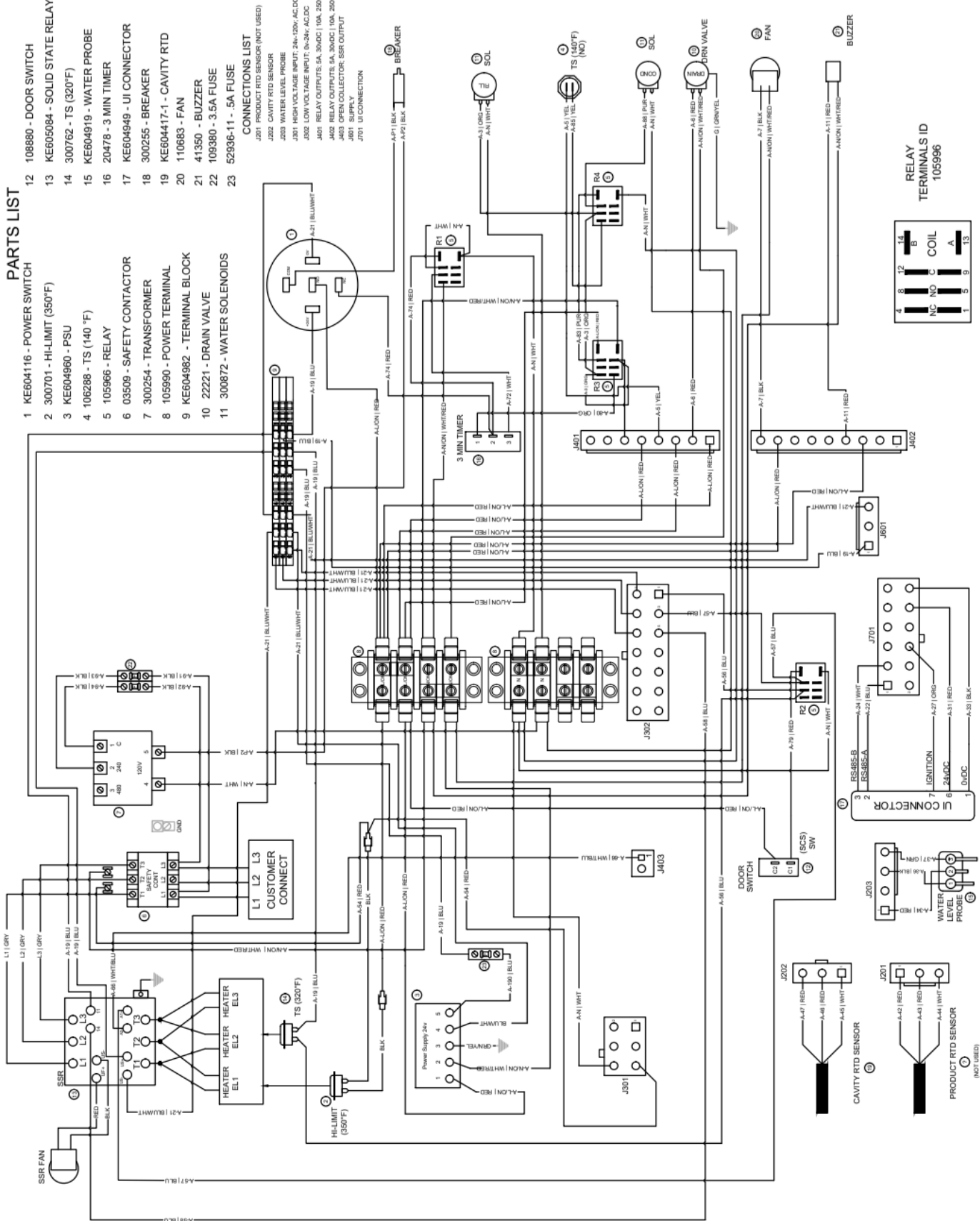
Item #	Qty	Part No.	Description
1	1	KE004294	HV, COMP PNL ASSY, 1PH/3PH, 12KW, EZH
* 2	1	WHTKE004294	HV, WIRING HARNESS, 208/3, EZH
3	1	KE604116	PUSHBUTTON ON/OFF POWER SWITCH

Part Number: TKE605046
Description: Final Side Control Panel Assembly, EZH 22CET6.2



TKE605046-1		Final Side Control Panel Assembly, EZH 22CET6.2; 3PH	▼	
TKE605046-2		Final Side Control Panel Assembly, EZH 22CET6.2; 1PH		▼
Item #	Part No.	Description	QTY	QTY
1	KE605046-1	SIDE CTRL PNL ASSY, EZH; 3PH	1	-
	KE605046-2	SIDE CTRL PNL ASSY, EZH; 1PH	-	1
2	WHTKE605046-1	WIRING HARNESS TKE605046 3PH	1	-
	WHTKE605046-2	WIRING HARNESS TKE605046 1PH	-	1

Part Number: KE604979
Description: Wiring Diagram 22CET6.2 (1 of 2)



Description: Wiring Diagram 22CET6.2 (2 of 2)



Cleveland

Service/Parts:

1-844-724-2273

US: Press #4 after prompt to be directed to Technical Services. Press #2 after prompt to be directed to Cleveland.

Canada: Press #1 after prompt to be directed to service in Canada.

Every new piece of Welbilt Foodservice equipment comes with KitchenCare® and you choose the level of service that meets your operational needs from one restaurant to multiple locations

StarCare – Warranty & lifetime service, certified OEM parts, global parts inventory, performance audited

ExtraCare – CareCode, 24/7 Support, online/mobile product information

LifeCare – Install & equipment orientation, planned maintenance, KitchenConnect™, MenuConnect®

Talk with KitchenCare® • 1-844-724-CARE • www.mtwkitchencare.com



To learn how Welbilt Foodservice and its leading brands can equip you, visit our global web site at www.welbilt.com, then discover the regional or local resources available to you.